APOLLO PROGRAM

FINAL FLIGHT EVALUATION REPORT

APOLLO 9 MISSION

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# FLIGHT EVALUATION REPORT - APOLLO 9 MISSION

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#### ABSTRACT

THIS DOCUMENT IS THE FINAL FLIGHT EVALUATION REPORT FOR THE APOLLO 9 MISSION. IT INCLUDES DATA FROM THE NASA CENTER 5 DAY, 30 DAY AND 60 DAY REPORTS AS WELL AS THE ANOMALY STATUS REPORTS FROM MSC AND THE READINESS ASSESSMENT MATERIAL FOR THE APOLLO 10 MISSION.

THE REPORT INCLUDES A SUMMARY OF THE MISSION, A SEQUENCE OF MISSION EVENTS, A LISTING OF
MISSION OBJECTIVE ACCOMPLISHMENTS AND THE ANOMALIES ENCOUNTERED DURING THE MISSION. THE ANOMALIES ARE LISTED ACCORDING TO SPACECRAFT, LAUNCH VEHICLE AND GROUND SYSTEMS.

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KEY WORDS

APOLLO 9

FLIGHT EVALUATION

OBJECTIVES

ANOMALIES

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### 1.0 INTRODUCTION

SECOND MANNED FLIGHT WITH THE SATURN V LAUNCH VEHICLE AND THE FIRST MANNED FLIGHT OF THE APOLLO 9 (AS-504/CM-104/LM-3) WAS THE THIRD MANNED FLIGHT OF THE APOLLO SPACECRAFT, THE LUNAR MODULE. PREVIOUS FLIGHTS HAVE TESTED THE PERFORMANCE OF THE LAUNCH VEHICLE AND COMMAND AND SERVICE MODULE SPACECRAFT. THIS FLIGHT, IN ADDITION TO DEMONSTRATING THE CREW/SPACE VEHICLE/MISSION SUPPORT FACILITIES'
PERFORMANCE DURING A MANNED SATURN V MISSION, EVALUATED THE MANNED LUNAR MODULE AND DEMONSTRATED THE CCMPATIBILITY OF THE CSM AND LM TO PERFORM COMBINED OPERATIONS TYPICAL OF A LUNAR MISSION.

# CARRY-OVER ANOMALIES FOR SUBSEQUENT FLIGHT READINESS REVIEWS 1.1

## 1.2 MISSION SUMMARY

D.R. SCOTT, COMMAND MODULE PILOT, AND R.L. SCHWEICKART LUNAR MODULE PILOT. PRE-LAUNCH CON-DITIONS WERE NOMINAL WITHOUT ANY UNSCHEDULED HOLDS. NO SIGNIFICANT PRE-LAUNCH PROBLEMS WERE ENCOUNTERED EXCEPT FOR AN S-IVB STAGE PNEUMATIC REGULATOR OUTLET OVERPRESSURE. APOLLO 9 WAS LAUNCHED FROM LAUNCH COMPLEX 39A AT CAPE KENNEDY ON MARCH 3, 1969 AT 11:00:00 HOURS, EST, AFTER BEING RESCHEDULED FROM A FEBRUARY 28 LAUNCH DATE DUE TO VIRUS RESPIRATORY INFECTIONS OF ALL CREW MEMBERS. THE CREW FOR THIS MISSION WERE J.A. MCDIVITT, COMMANDER,

LAUNCH DAMAGE WAS LIGHT. ALL LAUNCH VEHICLE STAGES BURNED SLIGHTLY LONGER THAN PLANNED. LON FREQUINCY PERFORMANCE OSCILLATIONS WERE EXPERIENCED BY THE APOLLO 9 CREW NEAR THE END OF THE 103.3 X 102.3 NM WITH, A PERIOD OF 88.2 MINUTES, AN INCLINATION OF 32.5 DEGREES, AND AN INSERTION VELOCITY OF 25,567 FEET PER SECOND. S-II BURN. ORBITAL INSERTION OCCURRED AT 11 MINUTES 14.7 SECONDS GET. WITH AN ORBIT OF

RESTART. THE FIRST AND SECOND S-IVB RESTARTS OCCURRED AS PLANNED; HOWEVER, THE ENGINE CHAMBER DECREASED SLOWLY DURING THE THIRD S-IVB BURN (SECOND RESTART). HYPERBOLIC VELOCITY WAS OBTAINED AND THE S-IVB WAS INJECTED INTO A SOLAR ORBIT. THE PROPELLANT DUMP SCHEDULED TO FOLLOW THE AFTER THE COMMAND MODULE SEPARATED FROM AND INSPECTED THE LM/S-IVB, TRANSPOSITION AND DOCKING FROM THE S-IVB, THE CM/LM SPACECRAFT MOVED AWAY FROM THE S-IVB TO BE CLEAR DURING THE S-IVB PROCEEDED AS PLANNED AT 3 HOURS AND 2 MINUTES. FOLLOWING EXTRACTION OF THE LUNAR MODULE THIRD BURN WAS NOT ACHIEVED.

JUST PRIOR TO THE SECOND S-IVB BURN, THE DOCKED SPACECRAFT MADE THE FIRST SERVICE PROPULSION SYSTEM (SPS) BURN OVER HAWAII RAISING THE APOGEE TO 126 NM COMPLETING THE MAJOR ACTIVITIES SCHEDULED DURING THE FIRST DAY.

THE APOGEE TO 190 NM AND 272 NM, RESPECTIVELY. DURING THESE TWO BURNS, TESTS WERE MADE TO MEASURE THE OSCILLATORY RESPONSE OF A DOCKED SPACECRAFT TO PROVIDE DATA TO IMPROVE THE AUTOPILOT THE SECOND PERIOD ACTIVITIES CONSISTED OF THREE DOCKED SPS BURNS. THE FIRST TWO BURNS RAISED RESPONSE FRO THIS CONFIGURATION. THE LAST BURN LIGHTENED THE SPACECRAFT SO THAT IT COULD BE CONTROLLED BY THE RCS ENGINES LATER IN THE MISSION AND BE IN A BETTER RESCUE POSITION FOR RENDEZVOUS ACTIVITIES. THE FINAL SPS BURN WAS A PHASING BURN TO SHIFT THE NODE EAST AND PUT THE SPACECRAFT IN A BETTER POSITION LATER ON FOR LIGHTING, BRAKING, AND DOCKING. THE THIRD PERIOD ACTIVITIES BEGAN BY PRESSURIZING THE LUNAR MODULE AND PREPARING FOR ACTIVITIES IN THE LUNAR MODULE. SOME DELAY WAS CAUSED WITH ALLIGNING THE IMU BUT ENTRY INTO THE CM/LM

MADE FROM INSIDE THE LUNAR MODULE. THE PICTURE WAS GOOD, BUT THE SOUND WAS UNSATISFAC-THE LM LANDING GEAR WAS EXTENDED SATISFACTORILY AND A LIVE TELEVISION TRANSMISSION WAS LUNAR MODULE SYSTEMS EVALUATION OF SEVERAL MINOR TESTS. DURING THIS PERIOD TUNNEL AND THE LM PROCEEDED WITHOUT FURTHER INCIDENT. PROCEEDED ON SCHEDULE FOLLOWING DELETION

THIS BURN WAS MADE OUT OF FOLLOWING THIS BURN THE LUNAR MODULE WAS POWERED DOWN AND THE ASTRONAUTS RE-TURNED TO THE COMMAND MODULE. DURING THE LATER PART OF THIS DAY THE SPS ENGINE WAS FIRED PLANE WHICH DID NOT CHANGE THE ORBIT, BUT DID SHIFT THE NODE AS IN THE PREVIOUS DAYS A SUCCESSFUL DOCKED LM DESCENT PROPULSION SYSTEM BURN WAS MADE. FOR THE FIFTH TIME CHANGING THE ORBIT TO 123 X 129 NM.

ACTIVITIES (EVA) WHICH WERE MODIFIED FROM THE ORIGINAL PREPARATIONS. AFTER THE LUNAR MODULE THE FOURTH PERIOD ACTIVITY BEGAN AS BEFORE WITH THE TWO CREW MEMBERS TRANSFERRING INTO THE LUNAR MODULE AND POWERING UP THE SYSTEMS. PREPARATIONS WERE MADE FOR THE EXTRAVEHICULAR PILOT (LMP) DONNED THE EXTRAVEHICULAR MOBILITY UNIT (EMU) AND THE NECESSARY CHECKS WERE COMPLETED, BOTH SPACECRAFT CABINS WERE DEPRESSURIZED.

COMMAND MODULE PILOT (CMP) RETRIEVED ALL OF THE THERMAL SAMPLES FROM THE EXTERIOR OF THE CSM. COMMANDER (CDR) ASSESSED THE LMP'S CONDITION AT THIS TIME AS EXCELLENT AND, WITH GROUND CONTROL'S CONCURRENCE, DECIDED TO EXTEND THE EVA ACTIVITIES. THE LMP EGRESSED FROM THE LM AT RAILS, REPORTING HE COULD MANEUVER HIMSELF TO ANY POSITION AND REMAIN THERE WITH EASE. THE RETRIEVED THE THERMAL SAMPLES, AND EVALUATED THE EFFECTIVENESS OF THE LM EVA HAND-ALTHOUGH THE EVA HAD BEEN MODIFIED BECAUSE OF THE LMP'S NAUSEA ON THE PREVIOUS DAY, THE

DURING THE EVA ALL SYSTEMS IN THE LM, CSM, AND EMU OPERATED SATISFACTORILY. THE TELEVISION TRANSMISSION DURING THE LATER PART OF THIS PERIOD WAS SUCCESSFULLY RECEIVED BY GROUND THE CDR AND LMP COMPLETED POWER DOWN OF THE LM, RETURNED TO THE CM, AND SECURED THE TUNNEL STATIONS. BOTH PICTURES AND VOICE QUALITY WERE EXCELLENT. FOLLOWING THE TV TRANSMISSION,

TO RAISE THE LM ALTITUDE APPROXIMATELY 12 NM ABOVE THE CSM. THE FINAL DPS BURN INSERTED THE LM INTO A STABLE CONCENTRIC ORBIT 10 MILES HIGHER THAN THE CSM OPBIT. WHEN THE LM WAS ABOUT 75 NM FROM THE CSM, THE ASCENT AND DESCENT STAGES WERE SEPARATED. ACCOMPLISHED. A PHASING MANEUVER WAS THEN PERFORMED WITH THE DESCENT PROPULSION SYSTEM (DPS) FOLLOWING CM AND LM PREPARATION ACTIVITIES, THE MAJOR FIFTH PERIOD ACTIVITIES BEGAN WITH THE LM UNDOCKING FROM THE CSM. AFTER AN INSPECTION OF EACH VEHICLE, A SEPARATION MANEUVER WAS

SYSTEM (RCS) LOWERING THE LM ORBIT TO APPROXIMATELY 10 MILES BELOW THE CSM ORBIT. A CONSTANT DELTA HEIGHT (CDH) MANEUVER WAS THEN MADE WITH THE APS ENGINE, TO STABILIZE THE LM A COELLIPTIC SEQUENCE INITIATION (CSI) MANEUVER WAS PERFORMED WITH THE REACTION CONTROL. ORBIT APPROXIMATELY 10 NM BELOW AND 78 NM BEHIND THE CSM ORBIT. THE TERMINAL PHASE WAS INITIATED WITH THE RCS ENGINES RAISING THE LM ASCENT STAGE TO THE CSM ALTITUDE. AFTER A PERIOD OF STATION-KEEPING TO PHOTOGRAPH BOTH VEHICLES, DOCKING WAS SOME PROBLEMS WERE EXPERIENCED WITH THE CREWMAN OPTICAL ALIGNMENT SIGHT (COAS) DURING DOCKING. SUCCESSFULLY COMPLETED AT 99 HRS.

ACHIEVING AN ORBIT 5747 X 124.5 NM. THE APS SHUTDOWN WAS CAUSED BY OXIDIZER DEPLETION AT THE PREDICTED TIME, WITH 29 PERCENT OF THE RCS PROPELLANT REMAINING. THE APS BURN TO PROPELLANT DEPLETION WAS ACCOMPLISHED AS PLANNED WITH THE ASCENT STAGE

DURING THIS PERIOD TWO ORBIT-SHAPING SPS BURNS AND THE FINAL SPS DEORBIT BURN WERE PERFORMED. THE ULLAGE BURN SCHEDULED PRIOR TO SPS BURN NO. 6 DID NOT OCCUR AT THE PROPER TIME AND THE CREW CANCELLED THE MANEUVER. IT WAS RESCHEDULED FOR THE NEXT REVOLUTION AND SUCCESSFULLY THE SIXTH PERIOD INCLUDED THE LAST FIVE DAYS OF THE TEN DAY MISSION. ACCOMPLISHED LOWERING THE PERIGEE TO 105 NM. THE SEVENTH SPS BURN WAS LENGTHENED TO 25 SECONDS TO PERFORM A TEST ON THE PROPELLANT UTILIZATION GAGING SYSTEM (PUGS). THE BURN WAS RECONSTRUCTED AS & POSIGRADE, OUT-OF-PLANE, OFF-PERIGEE MANEUVER TO ACHIEVE THE ORIGINAL ORBIT, THE BURN PRODUCED THE DESIRED 250.2 X 97.8 NM ORBIT WITH PHENOMENAL ACCURACY.

EARTH RESOURCES AND MULTISPECTAL PROTOGRAPHY EXPERIMENTS (S065) WERE CONDUCTED DURING NUMBER OF DAYLIGHT STAR SIGHTINGS, LANDMARK SIGHTINGS, AND STAR SEXTANT SIGHTINGS WERE AN INERTIAL MEASUREMENT UNIT (IMU) ALIGNMENT WAS MADE WITH A SIGHTING ON THE PLANET JUPITER. THIS PERIOD OVER THE SOUTHERN UNITED STATES, MEXICO, BRAZIL, AND AFRICA.

DURING TWO SUCCESSIVE REVOLUTIONS THE CREW SUCCESSFULLY TRACKED THE PEGASUS II SATELLITE USING THE CREWMAN OPTICAL ALIGNMENT SIGHT (COAS). A SIGHTING WAS ALSO MADE OF ASCENT STAGE.

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DUE TO MARGINAL WIND AND SEA CONDITIONS IN THE PRIME RECOVERY AREA, THE DEORBIT MANEUVER WAS THE BURN WAS CONDUCTED OVER HAWAII AT 240:31:14 GET WITH A PREDICTED TARGET POINT AT 23° 15'N. LATITUDE, 68° 00'W. DELAYED ONE REVOLUTION TO A LOCATION 600 MILES EAST OF CUBA. LONGITUDE.

WEATHER IN THE RECOVERY AREA WAS EXCELLENT. DROGUE AND MAIN PARACHUTES WERE DEPLOYED.

SPLASHDOWN WAS AT 241:00:52 GET, APPROXIMATELY 3 NM FROM THE PRIME RECOVERY SHIP
GUADALCANAL AND 1.2 NM FROM THE TARGET. THE COMMAND MODULE REMAINED IN THE STABLE I
POSITION AND THE CREW REPORTED THEY WERE IN GOOD SHAPE. THE CREW WAS PICKED UP BY A
RECOVERY HELICOPTER AND WAS SAFE ABOARD THE SHIP AT 12:49:33 EST, MARCH 13, 1969.

# 1.3 APOLLO PROGRAM IMPACT

BOOSTER. THIS MISSION FURTHER DEMONSTRATED THE SATISFACTORY PERFORMANCE OF THE SPACE VEHICLE AS WELL AS THE CREW, TELECOMMUNICATIONS, AND THE MISSION SUPPORT FACILITIES IN EARTH ORBIT. IN ADDITION, THIS MISSION SUCCESSFULLY DEMONSTRATED OPERATION OF THE LUNAR MODULE IN EARTH THE APOLLO 9 MISSION WAS THE THIRD MANNED APOLLO FLIGHT, THE SECOND USING THE SATURN V

THE APOLLO 9 MISSION WAS COMPLETED WHEN THE COMMAND MODULE WAS RECOVERED FROM THE ATLANTIC RECOVERY AREA ON MARCH 13, 1969. SUFFICIENT DATA WAS OBTAINED TO VERIFY THAT ALL PRIMARY OBJECTIVES WERE MET. NO MAJOR ANOMALIES WERE ENCOUNTERED WHICH WOULD IMPOSE A CONSTRAINT ON FUTURE MISSIONS WITH THIS VEHICLE.

THE SUCCESS OF THIS MISSION VERIFIED THE PERFORMANCE OF THE SPACE VEHICLE AND SUPPORT SYSTEMS ENABLING THE PROGRAM TO PROCEED WITH LUNAR MISSIONS.

# 1.4 SUMMARY OF MISSION ACCOMPLISHMENTS

# PRIMARY MISSION OBJECTIVES

- DEMONSTRATE CREW/SPACE VIXICLE/MISSION SUPPORT FACILITIES PERFORMANCE DURING A MANNED SATURN V MISSION WITH CSM AND LM. 0
- O DEMONSTRATE LM/CREW PERFORMANCE.
- DEMONSTRATE PERFORMANCE OF NOMINAL AND SELECTED BACKUP LUNAR ORBIT RENDEZVOUS (LOR) MIS-SION ACTIVITIES, INCLUDING: 0
- TRANSPOSITION, DOCKING, LM WITHDRAWAL
- INTERVEHICULAR CREW TRANSFER
- EXTRAVEHICULAR CAPABILITY
- SPS AND DPS BURNS
- LM ACTIVE RENDEZVOUS AND DOCKING
- O CSM/LM CONSUMABLES ASSESSMENT

TWO OF THE SPACECRAFT DETAILED · NOT MODIFY THE OBJECTIVES WE'VE ONLY PARTIALLY COMPLETED. THE DETAILED TEST OBJECTIVES AND DEPLINED IN THE MISSION IMPLEMENTATION PLAN AND MISSION REQUIREMENTS DCCUMENT, AMPLIFY BUT ALL OF THE APOLLO 9 PRIMARY MISSION OBJECTIVES WERE OBTAINED. PRIMARY MISSION OBJECTIVES.

TEST OBJECTIVES, ALONG WITH THE RESPECTIVE DEGREE OF ACCOMPLISHMENT IS SHOWN ON THE FOLLOWING EVENT TIMES AND ACTUAL MISSION TIMES. A LISTING OF LAUTCH UTHICLE AND SPACECRAFT DETAILED TABLE I IS A LISTING OF EVENT TIMES COMPARING THE DIFFERENCE BETWEEN PRE-MISSION PLANNED PAGES

#### LAUNCH VEHICLE

DEMONSTRATE S-IVB/IU ATTITUDE CONTROL	CAPABILITY DURING TRANSPOSITION, DOCK-	ING AND LM EJECTION (TD&E) MANEUVER.
DEMONST	CAPABIL	ING AND
1.(P)		

- 2.(S) DEMONSTRATE S-IVB RESTART CAPABILITY.
- 3.(S) VERIFY J-2 ENGINE MODIFICATIONS.
- 4.(S) CONFIRM J-2 ENVIRONMENT IN S-II STAGE.
- 5.(S) CONFIRM LAUNCH VEHICLE LONGITUDINAL OSCILLATION ENVIRONMENT DURING S-IC STAGE BURN PERIOD.
- 6.(S) DEMONSTRATE O2H2 BURNER REPRESSURIZA-TION SYSTEM OPERATION.
- 7.(S) DEMONSTRATE S-IVB PROPELLANT DUMP AND SAFING.
- 8.(S) VERIFY THAT MODIFICATIONS INCORPORATED IN THE S-IC STAGE SUPPRESS LOW FRE-QUENCY LONGITUDINAL OSCILLATIONS.
- 9.(S) DEMONSTRATE 80 MINUTE RESTART CAPA-BILITY.
- 10.(S) DEMONSTRATE DUAL REPRESSURIZATION CAPABILITY.
- 11.(S) DEMONSTRATE 02H2 BURNER RESTART CAPABILITY.

# ATTITUDE WAS MAINTAINED DURING THIS MANEUVER.

- THE S-IVB WAS SUCCESSFULLY RESTARTED.
- J-2 ENGINE MODIFICATIONS WERE SUCCESS-FUL.
- ENVIRONMENTAL DATA WERE OBTAINED.
- ENVIRONMENTAL DATA WERE OBTAINED.
- THE SYSTEM OPERATED SATISFACTORILY.
- DATA DOES NOT CONFIRM A PROPELLANT DUMP.
- NO "POGO" PHENOMENA WERE MEASURED DURING THE S-IC BURN.
- THE S-IVB WAS SUCCESSFULLY RESTARTED AFTER 80 MINUTES.
- THIS OBJECTIVE WAS SUCCESSFULLY DEMONSTRATED.
- O2H2 BURNER RESTART CAPABILITY WAS SUCCESSFULLY DEMONSTRATED.

# (S) VERIFY THE ONBOARD COMMAND AND COMMUNICATIONS SYSTEM (CCS)/GROUND SYSTEM INTERFACE AND OPERATION IN THE DEEP SPACE ENVIRONMENT.

12.

SPACE VEHICLE

M13.12 DPS BURN DURATION EFFECTS AND PRI-MARY PROPULSION/VEHICLE INTERACTIONS.

-PERFORM A LONG DURATION DPS BURN AND OBTAIN DATA ON SLOSH, VIBRATIONS, AND PERFORMANCE INTERACTIONS.

M17.17 LM ENVIRONMENTAL AND PROPULSION THERMAL EFFECTS.

-VERIFY PERFORMANCE OF PASSIVE THER-MAL SUBSYSTEMS

M17.18 LM STRUCTURE INTEGRITY

-DEMONSTRATE STRUCTURAL INTEGRITY OF THE LM DURING FLIGHT.

1.6 LM PGNCS/DAP PERFORMANCE AND THRUST PERFORMANCE.

DURATION DOCKED DPS BURN AND A MEDIUM

DURATION UNDOCKED BURN.

-PERFORM A MANUAL THROTTLE SHORT

THE PRIMARY GUIDANCE NAVIGATION AND CONTROL SYSTEM/DIGITAL AUTO-PITCH PERFORMANCE WAS MONITORED AND FOUND ACCEPTABLE DURING DPS BURNS #1 AND 2.

### ACCOMPLISHMENT

THE CCS SYSTEM WAS SUCCESSFULLY DEMONSTRATED.

DATA WAS COLLECTED DURING THE DOCKED DPS BURN AND THE RENDEZVOUS.

LM ENVIRONMENTAL AND THERMAL EFFECT DATA WERE COLLECTED DURING THE DOCKED DPS BURN, EVA, AND THE POST-RENDEZ-VOUS INSPECTION.

THE LM STRUCTURE WITHBTOOD ALL FLIGHT LOADS.

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BURN	
APS	
LONG DURATION	
LONG	
M13.11	

-PERFORM A LONG DURATION APS BURN.

LM/ECS PERFORMANCE

M14

-DEMONSTRATE THE ECS DURING LM ACTIVITIES.

LANDING GEAR DEPLOYMENT/THERMAL EFFECTS.

-DEPLOY LM LANDING GEAR AND OBTAIN DATA ON GEAR TEMPERATURES DURING A DPS BURN.

.3 LM/EPS PERFORMANCE DETERMINATION

-DETERMINE THE PERFORMANCE OF THE LAMER ELECTRICAL POWER SUBSYSTEM IN THE PRIMARY AND BACKUP MODES.

7 LANDING RADAR/STRUCTURE/PLUME.

-OPERATE THE LANDING RADAR DURING DPS BURNS.

4 AGS △V CAPABILITY USING DPS

-PERFORM AGS/CES CONTROLLED DPS BURN WITH A HEAVY DESCENT STAGE.

#### ACCOMPLISHMENT

A BURN TO DEPLETION WAS PERFORMED BY THE APS FOR AN EXTENDED PERIOD.

THE ECS PERFORMED SATISFACTORILY ALTHOUGH MINOR PROBLEMS OCCURRED IN THE SYSTEM.

GEAR WAS SUCCESSFULLY DEPLOYED AND TEMPERATURE DATA WAS RECORDED DURING DPS BURNS.

THE ELECTRICAL POWER SUBSYSTEM SUFFICED FOR THE MISSION ALTHOUGH SOME PROBLEMS OCCURRED IN THE FUEL CELLS.

THE LANDING RADAR FUNCTIONED PROPERLY DURING THE DPS BURNS. PHOTOGRAPHY AND TRANSDUCER DATA WAS RECORDED.

THE VEHICLE SUCCESSFULLY COMPLETED AND RECORDED THE  $\Delta V$  RESPONSE DURING THE DPS BURN.

-DEMONSTRATE LM ACTIVE DOCKING CAPABILITY WITH THE PASSIVE CSM.

ACCOMPLISHMENT	NITORED APS DEPLET	WAS PERFORMED AND THE PGNCS/DAP  FUNCTIONED PROPERLY.		TRANSLA- USING AUTO	THE	BUT SPORATIC FALLORES WERE ENCOUNTERED.	ATTITUDE/ THE AGS/CONTROL ELECTRIC SECTION CON- TROL WAS SATISFACTORILY DEMONSFRATED.	LION AND ATTITUDE USING AUTO ELECTRIC SECTION	THE CSM ATTITUDE CONTROL DURING THE		THE LM ASCENT STAGE PERFORMED A SUC-	
OBJECTIVE	PGNCS CONTROLLED APS BURN	-PERFORM A PGNCS/DAP CONTROLLED LONG DURATION APS BURN.	PGNCS ATTITUDE/TRANSLATION CONTROL	-DEMONSTRATE STAGED LM-RCS TRAN TION AND ATTITUDE CONTROL USIN AND MANUAL PGNCS CONTROLS.	LM/CSM/MSFN S-BAND/VHF COMPATIBILI"Y.	-DEMONSTRATE LM/CSM/MSFN/EVA OPERA- TIONAL S-BAND & VHF COMMUNICATION COMPATIBILITY.	AGS/CONTROL ELECTRIC SECTION ATTITUDE/ TRANSLATION CONTROL		CSM AUTO PILOT STABILITY MARGIN	-DEMONSTRATE ATTITUDE CONTROL DUR-ING SPS DOCKED BURNS	LM ACTIVE DOCKING	
	P11.14		P11.7		P20.22		P12.3		P1.23		P20.28	

SLA	
FROM	
LM EJECTION	
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P20.25	

-DEMONSTRATE LM SEPARATION & EJECTION OF THE CSM/LM FROM THE SLA.

P20.24 CSM ACTIVE DOCKING

-DEMONSTRATE CSM DOCKING WITH THE S-IVB/SLA/LM.

P20.26 LM-CSM UNDOCKING

-DEMONSTRATE THE UNDOCKING TECHNIQUE OF THE LM FROM THE CSM FOR LUNAR DESCENT. P11.10 PGNCS AND GNCS IMU PERFORMANCE

-OBTAIN DATA TO VERIFY IMU · PERFORMANCE IN THE FLIGHT ENVIRONMENT.

GNCS/MTVC TAKEOVER

-PERFORM MANUAL THRUST VECTOR CONTROL TAKEOVER OF A GNCS INITIATED SPS DOCKED BURN.

#### ACCOMPLICHMENT

A SUCCESSFUL EJECTION OF THE CSM/LM FROM THE SLA WAS OBTAINED.

A SUCCESSFUL DOTKING WAS PERFORMED BY THE CSM AND THE LAUNCH VEHICLE/ LUNAR MODULE COMBINATION.

THE UNDOCKING MANEUVER WAS PERFORMED SATISFACTORILY.

LM PRIMARY GUIDANCE NAVIGATION CONTROL SYSTEM AND CSM GUIDANCE NAVIGATION CONTROL SYSTEM IMU PERFORMANCE DATA WERE COLLECTED THROUGHOUT THE MISSION.

MANUAL THRUST VECTOR CONTROL (MTVC) TAKEOVER DATA WAS OBTAINED DURING SPS BURN 3.

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RADAR TRACKING	P.
RENDEZVOUS	PERFORMANC
P16.4	

-DEMONSTRATE TRACKING ABILITY OF CSM RENDEZVOUS RADAR TRANS-PONDER AT VARIOUS RANGES BE-TWEEN THE CSM AND LM.

P20.21 LM/MSFN S-BAND COMMUNICATION PERFORMANCE

-DEMONSTRATE THE CAPABILITY OF THE OPERATIONAL S-BAND COMMUNICATION SUBSYSTEM

P20.34 INTRAVEHICULAR CREW TRANSFER

-DEMONSTRATE CREW CAPABILITY TO TRANSFER THEMSELVES AND EQUIP-MENT FROM THE CM TO THE LM AND 'RETURN.

2 AGS INFLIGHT CALIBRATION AND PER-FORMANCE

-DEMONSTRATE AN AGS CALIBRATION AND OBTAIN AGS PERFORMANCE DATA.

5 LM/IMU INFLIGHT ALIGNMENT

-PERFORM LM IMU ALIGNMENTS USING THE AOT AND CALIBRATE THE COAS

#### ACCOMPLISHMENT

THE LM RENDEZVOUS TRACKING RADAR PERFORMED SATISFACTORILY.

THIS COMMUNICATION SUBSYSTEM FUNC-TIONED SATISFACTORILY ALTHOUGH INTERMITTANT DISCREPANCIES OCCURRED.

THE CREW WAS SUCCESSFUL IN MAKING THE TRANSFER IN THE TIME ALLOTTED. ABORT GUIDANCE SYSTEM (AGS) CALIBRA-TION AND PERFORMANCE DATA WAS COL-LECTED DURING THE DOCKED DPS BURN AND THE RENDEZVOUS PHASING BURN.

LM INFLIGHT IMU ALIGNMENT DATA WAS COLLECTED AT VARIOUS TIMES DURING LM ACTIVITY PERIODS.

P20.29 LM JETTISON

-PERFORM A PYROTECHNIC SEPARA-TION OF THE LM AND CSM. P16.19 RENDEZVOUS RADAR/RCS IMFINGE-MENT/CORONA EFFECT

-OBTAIN DATA ON RENDEZVOUS RADAR CORONA SUSCEPTIBILITY DURING DOCKED LM -X TRANSLATION RCS, ENGINE BURNS.

P20.31 SUPPORT FACILITIES PERFOR-

-DEMONSTRATE MISSION SUPPORT FACILITIES PERFORMANCE DURING AN EARTH ORBITAL MISSION.

P1.25 IMU ORIENTATION DETERMINATION/ VISIBILITY -PERFORM A STAR PATTERN VISI-BILITY CHECK IN DAYLIGHT WHILE DOCKED.

Pl.24 CSM/IMU ALIGNMENT ACCURACY

-PERFORM IMU ALIGNMENTS USING THE SXT WHILE DOCKED.

#### ACCOMPLISHMENT

A SEPARATION OF THE LM FROM THE CSM WAS COMPLETED AS SCHEDULED.

DATA WERE OBTAINED. THE RENDEZVOUS RADAR (RR) FAILED TO UNLOCK.

COMPLETE FACILITIES SUPPORT WAS PROVIDED BY MSFN DURING THE MISSION

MANY DAYTIME SIGHTINGS WERE MADE WITH VISIBLE STAR PATTERNS ALTHOUGH REFLECTIVE LIGHT HINDERED THE TESTS AT INTERVALS.

MANY IMU ALIGNMENTS WERE PERFORMED DURING THE MISSION.

P20.33 CSM SINGLE CREWMAN RENDEZVOUS CAPABILITY

-PERFORM PROCEDURES REQUIRED TO PREPARE FOR A CSM ACTIVE RENDEZVOUS WITH THE LM.

.6 LANDING RADAR SELF-TEST

-PERFORM A LANDING RADAR SELF-TEST

S7.29 EXHAUST EFFECTS/CSM

-OBTAIN DATA ON EXHAUST EF-FECTS UPON CSM BY TOWER MOTOR, S-II RETRO-ROCKETS AND SM RCS.

20.32 CREW ACTIVITIES EVALUATION

-EVALUATE ONE-MAN LM OPERATION CAPABILITY, AND OBTAIN DATA ON CREW MANEUVERABILITY, CREW COMPARTMENTATION, AND PROPULSIVE

6 ORBITAL NAVIGATION/LANDMARK TRACKING ING USING THE YAW/ROLL TECHNIQUE.

-PERFORM UNDOCKED LANDMARK TRACK-

#### ACCOMPLISHMENT

THE CSM WAS MAINTAINED IN A RECOVERY MODE DURING THE LM SIMULATED DESCENT.

THE LANDING RADAR RESPONDED PRO-PERLY TO THE SELF-TEST OPERATION. SPACECRAFT EXHAUST EFFECTS DATA WERE COLLECTED FOLLOWING EARTH ORBITAL INSERTION, LM/CSM EJECTION, DURING THE REVISED EVA PERIOD AND DURING THE POST-RENDEZVOUS INSECTION (NOTE: THE REVISED EVA PERMITTED RECOVERY OF ONLY PART OF THE THERMAL SAMPLES).

THE CREW WAS SUCCESSFUL IN PERFORMING THEIR LM MISSION AND TASKS.

ORBITAL NAVIGATION/LANDMARK TRACKING DATA WERE OBTAINED AT VARIOUS TIMES DURING THE MISSION AND SPECIFICALLY DURING SUBSEQUENT TRACKING ACTIVITIES.

S13.10 APS BURN TO DEPLETION

-TO PERFORM AN APS DEPLETION RIPN.

320.37 DPS PLUME EFFECTS

-OBTAIN DATA ON THE DPS PLUME EFFECTS ON ASTRONAUT'S VISIBILITY.

S20.120 CSM/LM ELECTROMAGNETIC COMPATIBLITY.

-OBTAIN DATA ON THE ELECTRO-MAGNETIC COMPATIBILITY OF THE CSM, LM, AND PLSS.

.27 LM EVALUATION RENDEZVOUS

-PERFORM AN LM ACTIVE RENDEZ-VOUS WITH A PASSIVE CSM.

.35 EXTRAVEHICULAR ACTIVITY

-DEMONSTRATE EXTRAVEHICULAR TRANSFER AND OBTAIN EXTRAVEHICULAR ACTIVITY DATA.

(M) INDICATES A MANDATORY OBJECTIVE

(P) INDICATES A PRINCIPAL OBJECTIVE

(S) INDICATES A SECONDARY OBJECTIVE

#### ACCOMPLISHMENT

A SUCCESSFUL APS DEPLETION BURN WAS PERFORMED.

THE DPS DID NOT AFFECT THE CREW'S VISIBILITY DURING ITS TWO BURNS.

IT APPEARS THAT THE CSM, LM, AND PLSS ARE ELECTROMAGNETICALLY COMPATIBLE WITH REGARDS TO ANY CONDUCTED OR RADIATED EMI.

THE LM SYSTEMS, PARTICULARLY THE PGNS AND AGS PERFORMED ACCURATELY DURING THE CSM.

A MODIFIED EVA PROGRAM WAS PERFORMED WHICH FULFILLED THE MAJOR REQUIREMENTS OF THE ORIGINAL PROGRAMS.

# TABLE 1 APOLLO 9 SEQUENCE OF EVENTS

### PRE-LAUNCH PHASE

SPACE VEHICLE AND LAUNCH VEHICLE CHECKOUT PROCEEDED AS PLANNED TO T-16 HOURS ON 2-27-69. DURING THE SCHEDULED 3-HOUR HOLD AT THIS TIME, THE SPACE VEHICLE WAS RESCHEDULED TO T-42 HOURS BECAUSE OF THE ASTRONAUTS MEDICAL CONDITION. THE COUNT WAS RESUMED ON 3-1-69 AND PROCEEDED TO AN ON TIME LAUNCH WITHOUT ANY UNSCHEDULED HOLDS.

#### LAUNCH PHASE

EVENT	PLANNED	ACTUAL	DIFFERENCE	RENCE
	HR:MIN:SEC	HR: MIN: SEC	+ HR:	HR: MIN: SEC
RANGE ZERO (11:00:00.0 EST)	0.00:00:00	0.00:00:00		
LIFTOF: (IU UMBILICAL DISCONNECT - TB1)	00:00:00	00:00:00		
PITCH AND ROLL INITIATE	00:00:11.5	00:00:13.3	+	:01.8
ROLL COMPLETE	00:00:30.3	00:00:33.0	+	:02,7
MAXIMUM DYNAMIC PRESSURE	00:01:21.4	00:01:25.5	+	:04.1
CENTER ENGINE CUTOFF (TB2)	00:02:14.3	00:02:14.3		
PITCH COMPLETE	00:02:37.0	00:02:38.0	+	:01.0
OUTBOARD ENGINE CUTOFF (IB3)	00:02:40.0	00:02:42.8	+	:02.8
S-IC/S-II GEPARATION	00:02:40.7	00:02:43.5	+	:02.7
S.II IGNITION	00:02:42.4	00:02:44.2	+	:01.8
S-II SECOND PLAND SEPARATION	00:03:10.7	00:03:13.5	+	:02.8

:06.5

2:38.9

05:59:01.1

06:01:40.0

06:07:19.3

06:07:12.8

THIRD S-IVB IGNITION

SPS BURN #1

THIRD S-IVB CUTOFF

06:11:14.0

06:11:21.3

:07.3

## LAUNCH PHASE (CONTINUED)

EVENT	PLANNED HR:MIN:SEC	ACTUAL HR:MIN:SEC	DI +HR:	DIFFERENCE +HR:MIN:SEC
LET JETTISON	00:03:16.2	00:03:18.3	l +	.02.1
S-II ENGINES CUTOFF (TB4)	00:08:51.2	00:08:56.2	+	0.30:
S-II/S-IVB SEPARATION	00:08:52.0	00:08:57.2	+	:05.2
S-IVB IGNITION	00:08:55.2	8.00:60:00	+	:05.6
S-IVB CUTOFF (TB5)	00:10:48.7	00:11:04.7	+	:16.0
ORBITAL INSERTION		00:11:14.7	+	:16.0
CSM/S-IVB SEPARATION	02:43:00.0	02:41:16.0	+	2:00.0
CSM/LM DOCKING .	03:05:00.0	03:01:59.0	+	3:01.0
CSM-LM/S-IVB EJECTION	04:08:57.0	04.08.05.0	1	:51.0
SECOND S-IVB IGNITION	04:45:49.8	04:45:55.5	+	:05.7
SECOND S-IVB CUTOFF	04:46:52.4	04:46:57.6	+	:05.2

# ORBITAL PHASE (CONTINUED)

EVENT	PLANNED	ACTUAT,	DIF	DIFFERENCE
	HR:MIN: SEC	HR:MIN:SEC	+ HR	HR:MIN:SEC
SPS BURN #2	22:12:00.0	22:12:04.1	+	:04.1
SPS BURN #3	25:18:30.0	25:17:39.3	1	:50.7
SPS BURN #4	28:28:00.0	28:24:41.4	t	3:18.6
DPS DOCKED BURN	49:42:00.0	49:41:34.5	I	:25.5
SPS BURN #5	54:25:19.0	54:26:12.3	+	:53.3
CSM-LM UNDOCKING	92:39:00.0	92:39:36.0	+	:36.0
LM PHASING BURN	93:51:34.0	93:47:35.4	1	3:58.6
LM RENDEZVOUS INSERTION BURN	95:43:22.0	95:39:08.1	ı	4:13.9
LM DESCEN'F-ASCENT STAGING	96:22:00.0	96:16:96.5	i	5:53.5
LM RCS COELLIPTIC SEQ. INIT. (CSI) BURN				
LM CONST. DELTA HEIGHT (CDH) BURN	97:05:27.0	96:58:15.0		7:07 0
LM TERMINAL PHASE INITIATION (TPI) BURN	98:00:10.0	97:57:59.0		2:11.0
LM-CSM RENDEZVOUS DOCKING "LACK-UP"	99:13:60.0	99:02:26.0	ı	10:30.0
LM JETTISON	101:53:00.0	101:22:45.0	ı	30:15.0

0.9

241:00:54.0

241:00:48.0

SPLASHDOWN

# ORBITAL PHASE (CONTINUED)

EVENT	PLANNED	ACTUAL	DIF	DIFFERENCE
	HR:MIN:SEC	HR:MIN:SEC	+ HR	HR:MIN:SEC
LM ASCENT DEPLETION BURN	101:58:00.0	101:53:15.4	1	4:44.6
SPS BURN #6 (ORIGINAL ABORTED)	121:58:48.0			
SPS BURN #6 (RESCHEDULED)	123:25:06.0	123:25:07.0	+	:01.0
SPS BURN #7	169:47:54.0	169:39:00.0	i	8:54.0
E	EARTH ENTRY PHASE			
RETRO-FIRE (SPS BURN #8 - DELAYED)	238:45:00.0			
RETRO-FIRE (RESCHEDULED NEXT ORBIT)	240:31:14.0	240:31:14.9	+	6.00
400 K ALT.	240:44:22.0	240:44:10.2	ì	11.8
BEGIN BLACKOUT	240:47:21.0	240:47:01.0	ı	20.0
END BLACKOUT	240:50:45.0	240:50:43.0	I	2.0
DROGUE CHUTE DEPLOYMENT	240:55:05.0	240:55:07.8	+	2.8
MAIN CHUTE DEPLOYMENT	240:55:53.0	240:55:59.0	.+	0.9

## 2.0 ANOMALY LISTING

REPORT TO REFER TO UNPLANNED GROUND AND FLIGHT EVENTS OR PROBLEMS. THE THIRTY-DAY REPORTS THEY THE TERM ANOMALY IS USED FOR CONVENIENCE THROUGHOUT THIS ARE LISTED ACCORDING TO SPACECRAFT (COMMAND SERVICE MODULE AND LUNAR MODULE), LAUNCH THIS SECTION CONTAINS A LISTING OF ANOMALIES OR PROBLEMS RESULTING FROM THE MISSION. FROM THE NASA CENTERS CREATE THE OFFICIAL LIST OF SIGNIFICANT ANOMALIES. VEHICLE AND GROUND SYSTEMS.

### - COMMAND MODULE SPACECRAFT (MSC)

- PROPELLANT ISOLATION VALVE CLOSURE. 2.1.1
- INDICATED SERVICE PROPULSION PROPELLANT UNBALANCE.
- 2.1.3
- HIGH O2 FLOW RATE ON FUEL CELL NO. 3 FUEL CELL NO. 2 CONDENSER EXIT TEMPERATURE HIGH. 2.1.4
- LOSS OF AUTOMATIC CRYOGENIC HYDROGEN PRESSURE CONTROL.
  - NO VOICE UPLINK COMMUNICATIONS WITH S/C DURING EVA.
    - UPLINK COMMANDS NOT ACCEPTED. 2.1.7
      - MASTER ALARM AT DOCKING. 2.1.8
- SPACECRAFT DISPLAY SPS HELIUM PRESSURE WENT TO ZERO DURING LIFTOFF. 2.1.9
  - ERROR IN COMMAND MODULE COMPUTER ORBIT CALCULATIONS. 2.1.10
    - SCANNING TELESCOPE SHAFT DRIVE PROBLEM. 2.1.11
      - ERRONEOUS DOCKING PROBE INDICATIONS. 2.1.12
- NO. 1 CABIN FAN OVERHEATED. 2.1.13
  - CREW EXERCISER FAILED. 2.1.14
- PARTIAL LOSS OF BIO-MED DATA. 2.1.15
- ENTRY MONITOR SYSTEM (EMS) FAILURE, 2.1.16
  - CENTRAL TIMING RESET TO ZERO. 2.1.17
    - BATTERY "B" LOW CAPACITY. 2.1.18
- COMPUTER RESPONSE TO DSKY ENTRIES 2.1.19
- DAMAGE TO MAIN PARACHUTES 2.1.20
- DOCKING RING SEPARATION CHARGE HOLDER.

#### LUNAR MODULE

- DPS HELIUM REGULATOR MANIFOLD PRESSURE DROP.
  - SUPERCRITICAL HELIUM PRESSURE DECAY. 2.1.23
- ASCENT PROPULSION SYSTEM REGULATOR FALLURE LEG BLOCKAGE. RCS THRUST CHAMBER PRESSURE SWITCH FAILED. 2.1.24
  - ROUGH DESCENT ENGINE THROTTLING. 2.1.25 2.1.26

- DSCILLATIONS IN PITCH DURING APS BURN.
- NO ONBOARD INDICATION OF IM DPS SUPERCRITICAL HELIUM PRESSURES. 2.1.27 2.1.28 2.1.29
  - OXYGEN PURGE SYSTEM LIGHT.
- DESCENT FUEL TANK TEMPERATURE SHIFTS.
- LM VALVE POSITION INDICATOR ON LMP SUIT CONNECT/DISCONNECT IS INOPERATIVE
- ABORT GUIDANCE SYSTEM (AGS) CAUTION AND WARNING LIGHT ON. 2.1.31 2.1.32 2.1.33 2.1.33
  - PUSH-TO-TALK SWITCHES INOPERATIVE.
    - TRACKING LIGHT FAILURE.
- LIGHTING FOR CREW OPTICAL ALIGNMENT SIGHT.
- LOOSE PARTICLES DURING DPS BURN. 2.1.35 2.1.36
- DISCREPANT ASCENT TANK WATER QUANTITY INDICATION
  - STRUCTURAL CONTACT AT S-IC SHUTDOWN
- BINDING OF FORWARD HATCH AND FAILURE OF DOOR STOP.
- DATA ENTRY AND DISPLAY ASSEMBLY OPERATOR ERROR LIGHT.

#### VEHICLE (MSFC) LAUNCH

- S-II PROPULSION/STRUCTURAL OSCILLATIONS. 2.2.1
- S-IVB APS MODULE II HELIUM SUPPLY PRESSURE DECAY.
  - S-IVB STAGE PNEUMATIC REGULATOR READING HIGH. 2.2.3
    - S-IVB THIRD BURN PERFORMANCE VARIATIONS.

## GROUND SYSTEMS (KSC)

SOME MINOR DISCREPANCIES ARE LISTED THERE WERE NO SIGNIFICANT GROUND SYSTEM ANOMALIES. IN SECTION 2.3.0.

DATE 6-13-69 IT COULD HAVE CAUSED THESE VALVES TO CLOSE. THE APOLLO OPERATIONS HANDBOOK (AOH) WILL BE APPARENTLY, THE SHOCK IS OF SUFFICIENT MAGNITUDE, DIRECTION, AND LOCATION THAT LATCHING FORCE OF THE VALVES COULD HAVE BEEN DETERIORATED, THE VALVES ON COMMAND MODULE CHANGED TO INSURE THAT THE CREW CHECK THE PROPELLANT ISOLATION VALVES IMMEDIATELY AFTER THE MOST PROBABLE CAUSE OF THE INADVERTENT CLOSURE WAS THE SHOCK AT SEPARALION FROM THE 103 AND 104 WERE CHECKED. THE DATA FROM THESE TESTS SHOWED NOMINAL FORCES, COMPARING IDENTICAL TO THOSE IN THE SERVICE MODULE SYSTEM. TO DETERMINE WHETHER THE MAGNETIC REV: THE PROPELLANT ISOLATION VALVES IN THE COMMAND MODULE REACTION CONTROL SYSTEM ARE THE ISOLATION VALVES WERE VERIFIED OPEN DURING COUNTDOWN, AND THE TIME THEY WERE THE MISSION: APOLLO CREW REPORTED THAT ALL NORMALLY OPEN PROPELLANT ISOLATION VALVES ON QUAD C AND THE EVENT TIME: 03:00 SECONDARY VALVES FOR QUAD D OF THE SM REACTION CONTROL SYSTEM WERE CLOSED. VALVES WERE OPENED BY THE CREW AND ALL THRUSTERS PERFORMED SATISFACTORILY FIVE POSSIBLE EXPLANATIONS FOR CLOSURE: FAVORABLY WITH ORIGINAL ACCEPTANCE TEST DATA ON THESE PARTICULAR VALVES. PRINK TO CSM-LM DOCKING, NO LEFT (-Y) TRANSLATION COULD BE OBTAINED. SEPARATION AND THAT THEY REOPEN ANY VALVES WHICH MAY HAVE CLOSED. RESOLUTION: CLOSED D) SWITCH CONTAMINATION
E) REDUCED LATCHING FORCES IIILE: PROPELLANT ISOLATION VALVE CLOSURES P.17.1 CLOSED HAS NOT BEEN DETERMINED. MSC 30-DAY ANOMALY REPORT P 2 FINAL FLIGHT REPORT 3-13-69 MSC 60-DAY REPORT-PA-R-69.2 ELECTRICAL TRANSIENT CREW BUMPED SWITCHES VIBRATION AND SHOCK MSC 5-DAY REPORT, P. ADAPTER. 5-2490 SUBSYSTEM: RCS SYSTEM: SM G G G ORGANIZATION: REFERENCES: 2.1.1 PROBLEM: ACTION: . S

#### DETAIL SHEET

ANOMALY 2.1.1

PROPELLANT ISOLATION VALVE CLOSURE

TITLE:

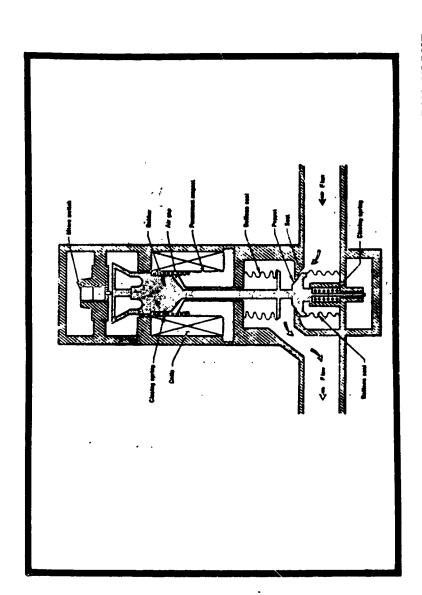


FIG. 2.1.1-1 CROSS SECTION OF REACTION CONTROL SYSTEM ISOLATION VALVE

TITLE: PROPELLANT ISOLATION VALVE CLOSURE

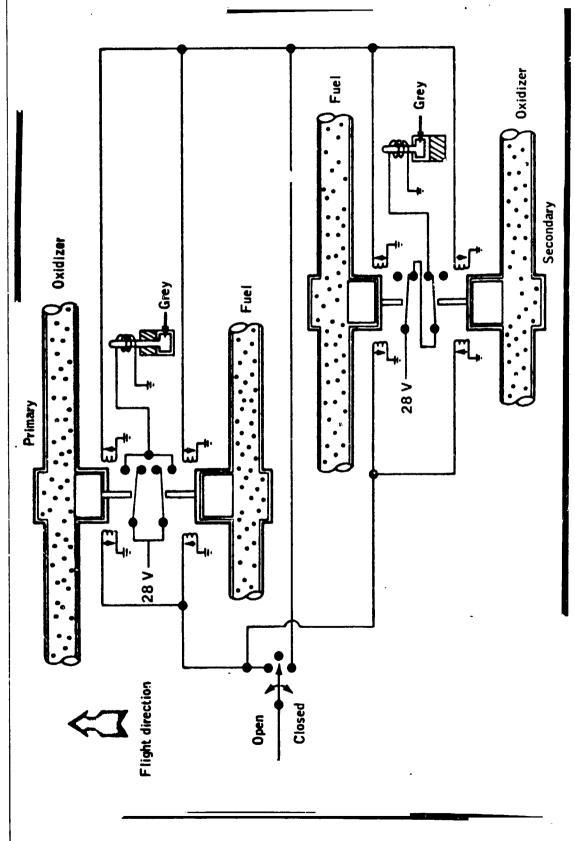


FIG. 2.1.1-2 REACTION CONTROL ISOLATION VALVE

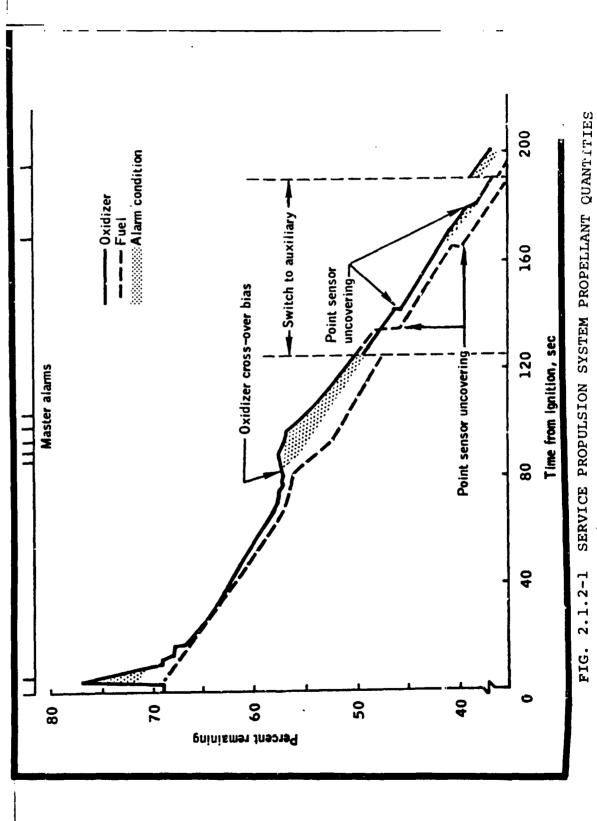
## ANOMALY REPORT

NO. 2.1.2	TITLE: INDICATED SERVICE PROPULSION PROPELLANT UNBALANCE
SYSTEM:	SM MISSION: APOLLO 9
SUBSYSTEM:	SPS EVENT TIME: 25:17:40
PROBLEM:	DURING THE THIRD SPS MANEUVER, EIGHT CAUTION AND WARNING INDICATIONS OCCURRED, CAUSED BY AN APPARENT UNBALANCE MEASURED BY THE PROPELLANT UTILIZATION GAUGING SYSTEM (PUGS). HOWEVER, TANK CROSSOVERS OCCURRED WITHIN LESS THAN ONE SECOND, INDICATING THAT, IN FACT, THE LIQUID LEVELS WERE ESSENTIALLY BALANCED. UNBALA? E AT THE START OF THE BURN IS ASSOCIATED WITH THE TIME REQUIRED TO SETTLE THE GAGING SYSTEM FROM ZERO TO THE FIRING "G" LEVEL. THE PUGS WAS DISABLED FOR THE FOURTH, FIFTH AND SIXTH SPS MANEUVERS, WHICH WERE OTHERWISE NOMINAL IN ALL RESPECTS.
	ALL PERFORMANCE PARAMETERS WERE NORMAL DURING THE MANEUVER, EXCEPT FOR THE PUGS READINGS ON THE OXIDIZER STORAGE TANK. RESULTS OF THE TESTS MADE DURING THIS BURN INDICATE THE OXIDIZER QUANTITY WAS BIAŞED BY ABOUT 3 PERCENT. THIS ERROR HAS BEEN ISOLATED TO THE PRIMARY PROBE IN THE OXIDIZER STORAGE TANK AND WAS CAUSED BY RESIDUAL OXIDIZER CLINGING TO THE PROBE DURING ZERO POINT CALIBRATION.
ACTION:	THE ERRONEOUS BIAS CAUSED BY CLINGING PROPELLANT AND DRYING OF THE DIELECTRIC COMPENSATOR IN THE OXIDIZER STORAGE TANK WILL BE PRECLUDED BY PURPOSELY CALIBRATING THE ZERO POINT OF THE PROBE TO MINUS 0.4 PERCENT. ALTHOUGH THIS MAY RESULT IN A SMALL ERROR WHEN THE TANK CONTAINS OXIDIZER, IT WILL PREVENT ERRORS ON THE ORDER OF 1.9 TO 3.0 PERCENT, AS OBSERVED ON THIS FLIGHT. THIS MODIFICATION WILL BE TESTED AT WHITE SANDS BEFORE IT IS INCORPORATED. PROCEDURES HAVE BEEN CHANGED FOR THE CREW TO IGNORE THE UNBALANCE DURING THE FIRST 25 SECONDS OF A FIRING TO ALLOW SUFFICIENT TIME FOR FROPELLANT SETTLING.  MASTER ALARM AND CAUTION AND WARNING INDICATIONS FROM THE "PUGS" ARE NOT REQUIRED AND THESE FUNCTIONS HAVE BEEN ELIMINATED FROM SPACECRAFT 106 AND SUBSEQUENT.
ORGANIZATION: REFERENCES:	5-2490 MSC 5-DAY REPORT, P. 10 FINAL FLIGHT REPORT, 3-13-69 MSC 30-DAY ANOMALY REPORT P. 5 MSC 60-DAY REPORT-PA-R-69-2, P.17.7

DETAIL SHEET

ANOMALY 2.1.2

TITLE: INDICATED SERVICE PROPULSION PROPELLANT UNBALANCE



#### DETAIL SHEET

ANOMALY 2.1.2

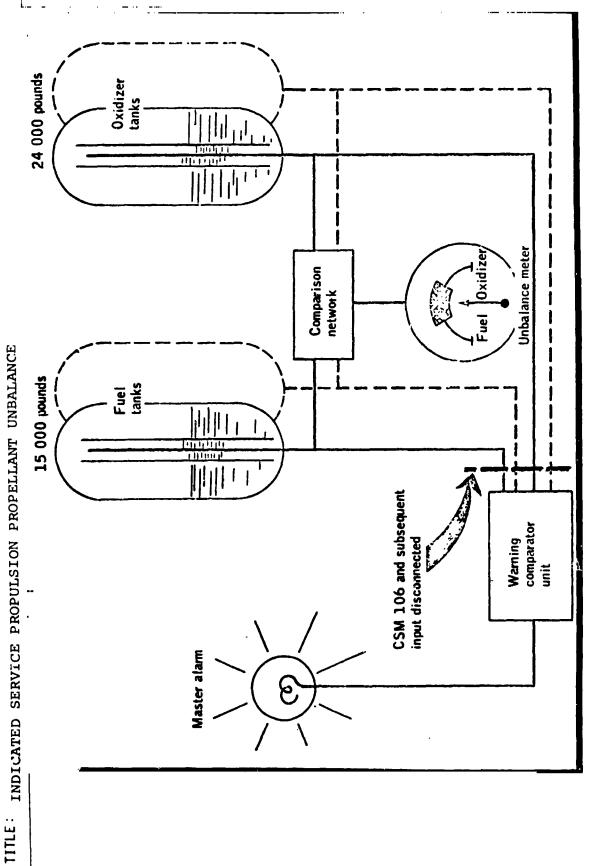


FIG. 2.1.2-2 PRIMARY PROPELLANT UTILIZATION SYSTEM CIRCUIT

## ANOMALY REPORT

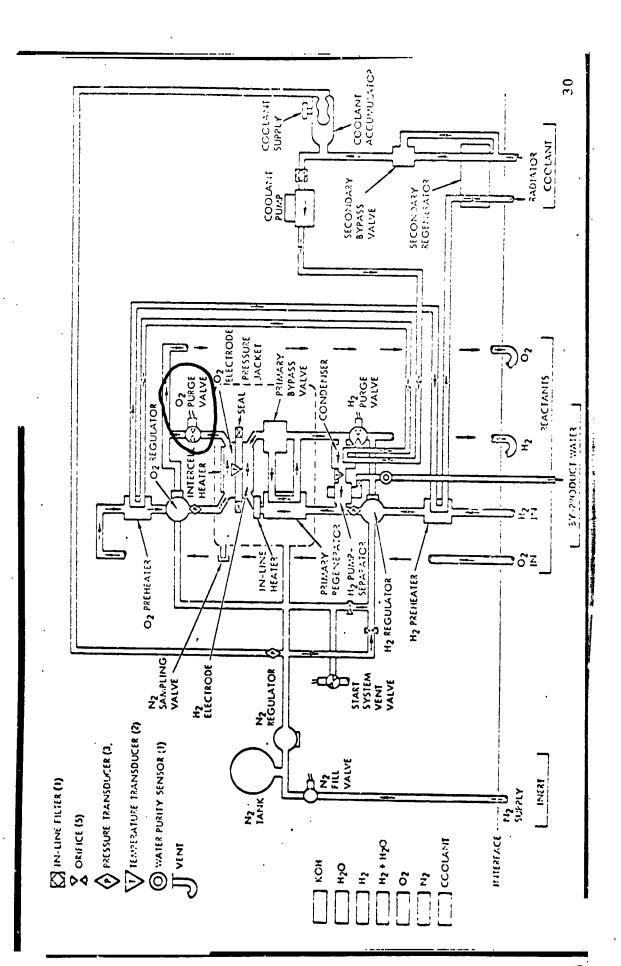
NO. 2.1.3	TITLE: HIGH O <sub>2</sub> FLOW RATE ON FUEL CELL NO. 3
SYSTEM:	CSM MISSION: APOLLO 9
SUBSYSTEM:	ELECTRIC POWER EVENT TIME: 25:18
PROBLEM: AT 0. 0.	AT 25:26 GET, AFTER SPS BURN NO. 3, THE OXYGEN FLOW RATE TO FUEL CELL NO. 3 WAS HIGH, 0.78 LB/HR. THE INCREASE WAS NOT COMPATIBLE WITH THE INDICATED HYDROGEN FLOW RATE CF 0.072 LB/HR. AT APPROXIMATILY 26:10, FUEL CELL NO. 3 WAS PURGED, AND AT 27:45 THE O2 FLOW RATE RETURNED TO NORMAL.
ACTION:	ERRATIC; FLOW DATA RETURNED TO NORMAL AT 28:00.
ORGANIZATION: 5 REFERENCES: M	5-2490 MSC 5-DAY REPORT, P. 8 RESOLUTION: CLOSED DATE: 6-13-69 REV:
	53

DETAIL SHEET

ANOWALY2.1.3

TITLE: HIGH O, FLOW RATE ON FUEL CELL NO. 3.

FIG. 2.1, 3-1 FUEL CELL NO. 3 DIAGRAM



TITLE: FUEL CELL NO. 2 CONDENSER EXIT TEMPERATURE HIGH

CSM SYSTEM:

MISSION: APOLLO 9

ELECTRICAL

SUBSYSTEM:

EVENT TIME: 89:00

PROBLEM:

150°F (NORMAL IS 155° TO 165°F). AT 90.5 HOUFS, THE TEMPERATURE PEAKED AT 175°F FOR THE ATEST OF SEVERAL EXCURSIONS OUT OF NORMAL OPERATING TOLERANDES; HOWEVER, THE PARA-AT 62 HOURS, THE CONDENSER AXIT TEMPERATURE OF FUEL CELL 2 DROPPED TO APPROXIMATELY METER RECOVERED AT ABOUT 191 HOURS AND REMAINED WITHIN NORMAL LIMITS THEREAFTER.

ANALYSIS SHOWS THAT THE A SIMILAR PROBLEM OCCURRED ON APOLLO 7-A STICKING BIPASS VALVEJ ANALYSIS SHOWS THAT THE SECONDARY COOLANT REGENERATOR BYPASS VALVE TRAVEL WAS RESTRICTED BETWEEN APPROXIMATELY 4 AND 10 PERCENT BYPASS DURING THIS PERIOD. FREVIOUS GROUND TESTS AND ANALYSIS OF COCLANT RESTRICTED TRAVEL OBSERVED ON APOLLO 9. THIS CONTAMINATION IS PRESENT IN THE FORM OF DRAINED FROM VIBRATION AND FLUSHING OPERATIONS ON SPACECRAFT 103 AND 104 LEADS TO THE CONCLUSION THAT COOLANT LOOP CONTAMINATION BUILDUP IN THE VALVE WAS THE CAUSE OF THE ELATINOUS PHOSPHATES AND/OR SOLID PARTICLES.

CEDURES HAVE BEEN INITIATED TO ENSURE CLEANER FLUIDS. THE FACE OF THE BYPASS VALVE WILL NEW PRO-BE CHANGED AS USED IN BLOCK I SPACECRAFT TO ELIMINATE THE VALVE SEATING PROBLEM DUE TO ALL FURTHER FUEL CELLS WILL BE EQUIPPED WITH HIGH TEMPERATURE HYDROGEN PUMPS. DIRTY FLUID AND INCORPORATE VALVE INLET FILTERS ON ALL FUEL CELLS.

FOR APOLLO 10, THE RADIATORS WILL BE VIBRATED AND A VOLUME EXCHANGE MADE 30 TO 45 DAYS PRIOR TO LAUNCH (APOLLO 9 HAD ONLY A VOLUME EXCHANGE 45 DAYS PRIOR TO LAUNCH).

MSC 30-DAY ANOMALY REPORT P-6 MSC 5-DAY REPORT, P. 7 5-2490

RISOLUTION: CLOSED

DAIE: 6-13-69

MSC 60-DA! REPORT-PA-K-69-2, P.

31

### ANOMALY REPORT

THE POWER LINE, GROUND, AND THE TERMINAL BOARD FOR 16-GAGE PINS) RESULTING FROM THE UNDOCK-ING SHOCK (SEE FIG. 5). SIXTEEN-GAGE TERMINAL BOARDS HAVE BEEN THE SOURCE OF INTERMITTENT PRESSURE SWITCHES FAIL CLOSED, THE SWITCHES CAN BE RULED OUT. THE MOST PROBABLE CAUSE FOR (270°F).HEATING SYSTEM AT 93 HOURS, LH, TANK HEATERS FAILED TO COME ON AUTOMATICALLY. AT 101 HOURS, AUTO SYSTEM RECOVERED AND INCREASED PRESSURE BEYOND AUTO CUTOFF SETTING (270°F).HEATING SYSTEM WAS MANUALLY TURNED OFF AT 106 HOURS. PRESSURE CONTROL WAS MAINTAINED BY MANUAL FAN CON-THE FAILURES WAS AN INTERMITTENT CONDITION IN THE MOTOR OR ITS CONTROL CIRCUIT (INCLUDING SINCE THE FIRST FAILURE (FAILURE TO TURN ON) WOULD HAVE REQUIRED ONE PRESSURE SWITCH TO NO CORRECTIVE ACTION WILL BE TAKEN FOR APOLLO 10; THE TANK PRESSURES CAN BE CONTROLLED FAIL OPEN AND THE SECOND FAILURE (FAILURE TO TURN OFF) WOULD HAVE REQUIRED THAT BOTH MISSION: APOLLO 9 EVENT TIME: 93:00 MANUALLY BE EITHER THE HEATERS OR THE FANS IF THE AUTOMATIC SYSTEM FAILS. TITLE: LOSS OF AUTOMATIC CRYOGENIC HYDROGEN ING SHOCK (SEE FIG. 5). SIXTEEN-GAGE TERMINAL CONTACT PROBLEMS DURING VEHICLE GROUND TESTS. PRESSURE CONTROL TROL FOR REMAINDER OF MISSION. SUBSYSTEM: EPS (FUEL CELLS) 5-2490 SYSTEM: CSM ORGANIZATION: REFERENCES: 2.1.5 PROELEM: ACTION:

DATE: 6-13-69

RESOLUTION: CLOSED

MSC 30-DAY ANOMALY REPORT P-3 MSC 60-DAY REPORT, PA-R-69-2, P. 17-4

REV:

DETAIL SHEET

ANOMALY 2.1.5

LOSS OF AUTOMATIC CRYOGENIC HYDROGEN PRESSURE CONTROL TITLE:

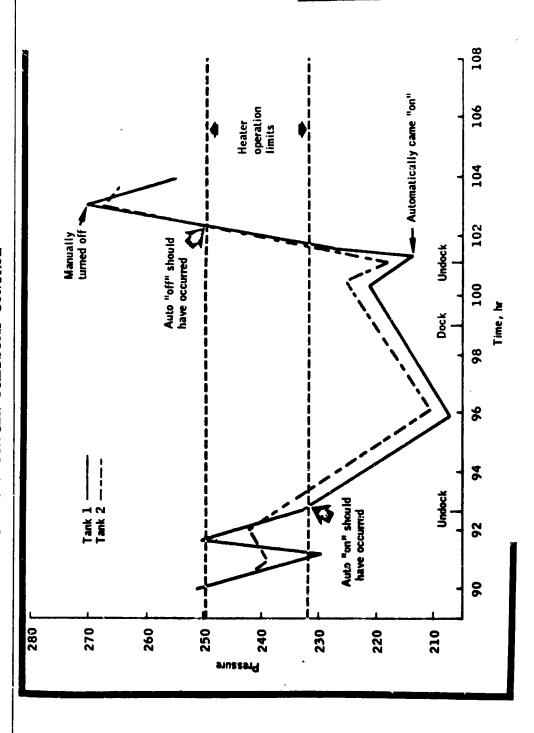


FIG. 2.1.5-1 HYDROGEN TANK PRESSURE-HEATER OPERATION

ANOMALY 2.1.5

LOSS OF AUTOMATIC CRYOGENIC HYDROGEN PRESSURE CONTROL TITLE:

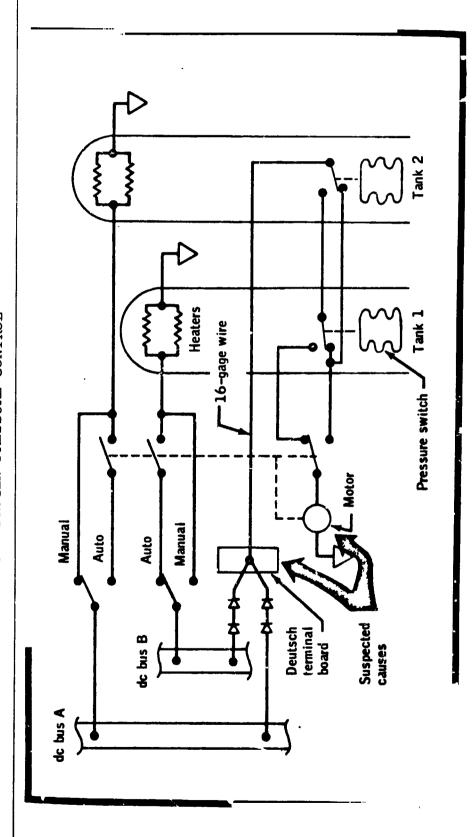


FIG. 2.1.5-2 HYDROGEN TANK PRESSURE CONTROL

NO. 2.1.6	TITLE: NO VOICE UPLINK COMMUNICATION WITH S/C DURING EVA
SYSTEM:	CM MISSION: APOLLO 9
SUBSYSTEM:	COMMUNICATIONS EVENT TIME: 73:30
PROBLEM:	GROUND TRANSMISSION FROM HOUSTON FLIGHT CONTROLLERS WAS NOT RECEIVED BY THE CREW DURING THE EVA PERIOD.
	CREW CHECKLIST REQUIRED S-BAND VOLUME FULLY DECREASED, PREVE." ING CREW RECEPTION OF S-BAND VOICE. GUAYMAS, TEXAS, MERRITT ISLAND, AND VANGUARD TRACKING STATIONS WERE CONFIGURED FOR S-BAND UPLINK ONLY, THUS EXPLAINING THE LACK OF COMMUNICATIONS FROM THESE SITES. GROUND TRANSMISSIONS THROUGH THE HUNTSVILLE, REDSTONE, AND CANARY ISLANDS, WHICH WERE PROPERLY CONFIGURED ON VHF SIMPLEX-A) OCCURRED SIMULTANEOUS WITH A LM/CSM CONVERSATION WHICH WOULD HAVE CAPTURED BOTH SPACECRAFT AND PLSS RECEIVERS, THUS PREVENTING RECEPTION OF THE GROUND TRANSMISSION. FOUR TRANSMISSIONS THROUGH BERMUDA ON VHF SIMPLEX-B WERE ON THE SAME FREQUENCY THE EVA WAS USING CONTINUOUSLY; HENCE, RECEIPT OF THESE TRANSMISSIONS WOULD NOT BE EXPECTED.
	ADEQUATE COMMUNICATIONS WERE MAINTAINED DURING EVA VIA VHF SIMPLEX.
ACTION:	NONE REQUIRED - EVA ON FUTURE MISSIONS WILL BE ON THE LUNAR SURFACE USING S-BAND FOR GROUND/CREW COMMUNICATION.
ORGANIZATION: REFERENCES:	S-2490 MSC 5-DAY REPORT, P. 5  RESOLUTION: CLOSED  DATE: 6-13-69
	REV:
	35

9	TITLE, HDLINK COMMANDS NOW ACCEDED
SYSTEM:	
SUBSYSTEM:	COMMUNICATIONS EVENT TIME: 108:42
PROBLEM:	AT APPROXIMATELY 109 HOURS, THE SPACECRAFT WOULD NOT RESPOND TO MULTIPLE UPLINK REAL-TIME COMMANDS. THIS CONDITION EXISTED UNTIL THE CREW CYCLED THE UP-TELEMETRY COMMAND RESET SWITCH @ ABOUT 118:45:00, RESTORING NORMAL OPERATION.
	THE FIRST OF MULTIPLE COMMANDS WAS RECEIVED BY THE COMMAND RECEIVER; HOWEVER, A MESSAGE ACCEPTANCE PULSE WAS NOT TRANSMITTED TO THE GROUND RECEIVER, WHICH IN TURN SENDS A SIGNAL TO THE GROUND TRANSMITTER TO SEND THE NEXT COMMAND. THE GROUND OVERRIDE FUNCTION WAS USED ON SEVERAL OCCASIONS TO TRANSMIT THE NEXT COMMAND; HOWEVER, THE SPACECRAFT STILL DID NOT RESPOND. THE PROBLEM EXISTED OVER NUMEROUS GROUND STATIONS AND ALSO WAS EXPERIENCED ONCE DURING PRE-FLIGHT HARDWARE.
ACTION:	A COMPREHENSIVE REVIEW OF DATA HAS BEEN CONDUCTED. AT THIS TIME, NO CONCLUSION CAN BE DRAWN AS TO THE CAUSE OF THE DISCREPANCY. TESTING OF THE SPACECRAFT UPDATA LINK HARDWARE HAS NOT IDENTIFIED ANY PROBLEMS.
	NO CORRECTIVE ACTION IS ANTICIPATED FOR SPACECRAFT 106.
ORGANIZATION: REFERENCES:	5-2490 MSC 30-DAY ANOMALY REPORT P-4 MSC 60-DAY REPORT, PA-R-69-2, P. 17-5 REV:
	36

TITLE: MASTER ALARM AT DOCKING

NO.2.1.8

SYSTEM:	CM MISSION: APOLLO 9
SUBSYSTEM:	CAUTION AND WARNING
PROBLEM:	AT 3:02 GET, THE CREW REPORTED A CAUTION AND WARNING MASTER ALARM AT DOCKING (BETWEEN) INITIAL CONTACT AND HARD DOCKING) REPORTS FROM KSC INDICATE THAT A SIMILAR ALARM OCCURRED DURING TEST WITH CM 106/LM 4. DATA PLAYBACK AT MSC DID NOT CONFIRM THE MASTER ALARM AND NO DISCREPANCIES HAVE BEEN IDENTIFIED TO EXPLAIN THIS CONDITION.
	THE FACT THAT THE ALARM DID NOT OCCUR AT PHYSICAL CONTACT BUT DURING THE HARD DOCKING RULES OUT STATIC DISCHARGE BETWEEN THE TWO VEHICLES AND INDICATES A SHOCK-SENSITIVE CONDITION.  THE MASTER ALARM SYSTEM IS VERY SENSITIVE TO TRIGGER SIGNALS AND REQUIRES ONLY A 5-MICRO-SECOND PULSE TO INITIATE AN ALARM. THE CAUTION AND WARNING LIGHTS REQUIRE A CONTINUOUS INPUT TO ILLUMINATE. A SHOCK-SENSITIVE INTERMITTENT CONDITION IN ONE OF ABOUT 60 INPUTS COULD TRIGGER THE ALARM.
ACTION:	THE CAUTION AND WARNING SYSTEM HAS BEEN REMOVED FOR TESTING TO DETERMINE WHETHER ANY OF THE COMPONENTS ARE SHOCK-SENSITIVE OR WHETHER ANY OUT-OF-TOLERANCE CONDITION EXISTS.
	DURING DOCKING TESTS AT THE LAUNCH SITE, THREE UNEXPLAINED MASTER ALARMS WERE EXPERIENCED ON SPACECRAFT 106. ONE WAS ASSOCIATED WITH ACTUAL CONTACT OF THE LUNAR MODULE WITH THE COMMAND AND SERVICE MODULE. THEREFORE, A RECURRENCE IS LIKELY DURING THE APOLLO 10 MISSION. NO CORRECTIVE ACTION IS ANTICIPATED FOR APOLLO 10 AT THIS TIME.
ORGANIZATION: REFERENCES:	5-2490 MSC 5-DAY REPORT, P. 8 FINAL FLIGHT REPORT 3-13-69 MSC 30-DAY ANOMALY REPORT P-6 MSC 60-DAY REPORT, PA-R-69-2, P. 17-8
	3.7

σ MISSION: APOLLO EVENT TIME: 00:04 SPACECRAFT DISPLAY SPS HELIUM PRESSURE WENT TO ZERO DURING LIFTOFF TITLE: INSTRUMENTATION SM SYSTEM: SUBSYSTEM: NO.2.1.9

SPS BURN NO. 1 VERIFIED THAT THE SPS OPERATED NOMINALLY. FAILURE TELEMETRY READINGS ON SPACECRAFT SPS HELIUM PRESSURE INDICATIONS WENT TO ZERO AT LIFTOFF. TELEMETRY READINGS THE GROUND INDICATED THAT THE PRESSURE WAS NORMAL. THIS ANOMALY HAS BEEN ATTRIBUTED TO A SUSPECT CAUSE OF THE ANOMALY. ONBOARD INSTRUMENTATION. SPS BURN NO. 1 VERIFIED THAT OF TRANSDUCER T-76 OR SIGNAL CONDITIONER IN THE SM IS THE REDUNDANT TRANSDUCER PROVIDED SATISFACTORY DATA.

PROBLEM:

CM 104 WAS RETURNED TO NORTH AMERICAN FOR FAILURE ANALYSIS. ACTION: 38

DATE: 6-13-69

CLOSED

RESOLUTION:

MSC 5-DAY REPORT, P. 8

5-2490

ORGANIZATION: REFERENCES: REV:

NO. 2.1.10	TITLE: ERROR IN COMMAND MODULE COMPUTER ORBIT CALCULATION
SYSTEM:	CM MISSION: APOLLO 9
SUBSYSTEM:	PGNCS EVENT TIME: 00:20
Problem:	THE INITIAL ORBIT INDICATED BY THE COMMAND MODUL COMPUTER (CMC) WAS 89.5 x 103.0 NAUTICAL MILES (NM) AND THE GROUND-COMPUTED ORBIT WAS 102.3 x 103.9 NM. ALTHOUGH IT WAS SUBSEQUENTLY FOUND THAT THE CMC ACCELEROMETER BIAS VALUE WAS NOT AT THE PRELLAUNCH MEASURED VALUE, THE INSTRUMENT APPEARS TO BE STABLE AROUND THE POST-LAUNCH READING.
	THE CAUSE OF THESE DIFFERENCES WAS ISOLATED TO A CHANGE IN X-AXIS ACCELEROMETER BIAS IN THE FINAL COUNTDOWN PERIOD. THIS BIAS CHANGE CAUSED A MISALIGNMENT DURING PRE-LAUNCH GYROCOMPASSING, AS WELL AS A DIRECT DOWNRANGE VELOCITY ERROR DURING ASCENT. THE BIAS COMPENSATION WAS UPDATED IN FLIGHT AND REMAINED STABLE FOR THE REMAINDER OF THE MISSION.
ACTION:	NONE REQUIRED.
ORGANIZATION:	5-2490
REFERENCES:	MSC 5-DAY REPORT, P.8 DATE:6-13-69
	REV:

### ANOMALY 2.1.10

TITLE: ERROR IN COMMAND MODULE COMPUTER ORBIT CALCULATION

BACKGROUND:

THE ANOMALY OCCURRED BECAUSE OF A NORMAL BIAS SHIFT IN THE PIPA, I.E. BIAS SHIFT WAS WITHIN ALLOWABLE SPECIFICATION LIMITS. COMPUTER OPERATION WAS SATISFACTORY AFTER PIPA BIAS WAS CHANGED. THE 0.4-SECOND LATE ANOMALY ALSO REPORTED WAS SUBSEQUENTLY RESOLVED AS NORMAL OPERATION. BECAUSE THE INITIALIZATION PULSE FOR THE TIPA IS SAMPLED AT 0.5 SECOND INTERVALS, A 0.4-SECOND LATE START, THEREFORE, COULD BE EXPECTED. THIS ANOMALY IS CLOSED (NORMAL OPERATION).

APOLLO 9 43:30 MISSION: **EVENT TIME:** IITLE: SCANNING TELESCOPE SHAFT DRIVE PROBLEM GEN OPTICS  $\Sigma$ SYSTEM: SUBSYSTEM: 2.1.11

PROBLEM:

OPERATION COULD BE RESUMED. THE SEXTANT WAS NOT AFFECTED AND REMAINED FULLY OPERATIONAL ANGEL COUNTER ON THE OPTICS CONTROL PANEL FROZE AT 64° ON THE FIRST DAY OF THE MISSION. THE "DEGREES" DRUM OF THE TELESCOPE SHAFT THE UNIT STUCK SUCH THAT MANIPULATION USING THE UNIVERSAL TOOL WAS REQUIRED BEFORE THROUGHOUT THE MISSION. PROBLEM WAS A NUISANCE ONLY, AND HAD NO EFFECT ON SYSTEM THE "TENTHS" DRUM CONTINUED TO ROTATE (ANGLE READOUT COUNTER-TPAC). CREW MENTIONED PROBLEM WITH CM G&N OPTICS. OPERATIONAL CAPABILITY.

THAT THE DRIVE MECHANISM WAS FREE. WHEN UNIT WAS DISASSEMBLED, A PIN WAS FOUND WEDGED IN WAS ORIGINALLY LOCATED IN THE "TENTHS" DRUM OF THE COUNTER AND IS USED TO ENGAGE A GENEVA THE OPTICAL UNIT ASSEMBLY WAS REMOVED FROM THE SPACECRAFT, ELECTRICAL DRIVE TESTS SHOWED A SPLIT GEAR ON THE ONE SPEED RESOLVER DRIVE SHAFT IN THE TELESCOPE GEAR BOX. THE PIN MECHANISM AND THEREBY DRIVE THE HIGHER ORDER DRUMS.

ACTION:

THE PROBLEM RAS BEEN IDENTIFIED AS AN OUT-OF-TOLERANCE CONDITION ON THE HOLE INTO WHICH THE PIN WAS PRESS-FIT. ANALYSIS OF THE COUNTER AND A TOLEPANCE STUDY OF THE PIN/HOLE INTERFACE INDICATES THE DESIGN IS ADEQUATE. THE COUNTERS FOR COMMAND MODULE 106 AND LUNAR MODULE 5 HAVE BEEN REPLACED WITH UNITS THAT HAVE BEEN PROPERLY INSPECTED. QUENT COMMAND MODULE AND LUNAR MODULE COUNTERS WILL ALSO BE REPLACED.

RESOLUTION: CLOSED MSC 60-DAY REPORT, PA-R-69-2, P. 17-3 MSC 30-DAY ANOMALY REPORT P-2 MSC 5-DAY REPORT, P. 8 & 16 5-2490

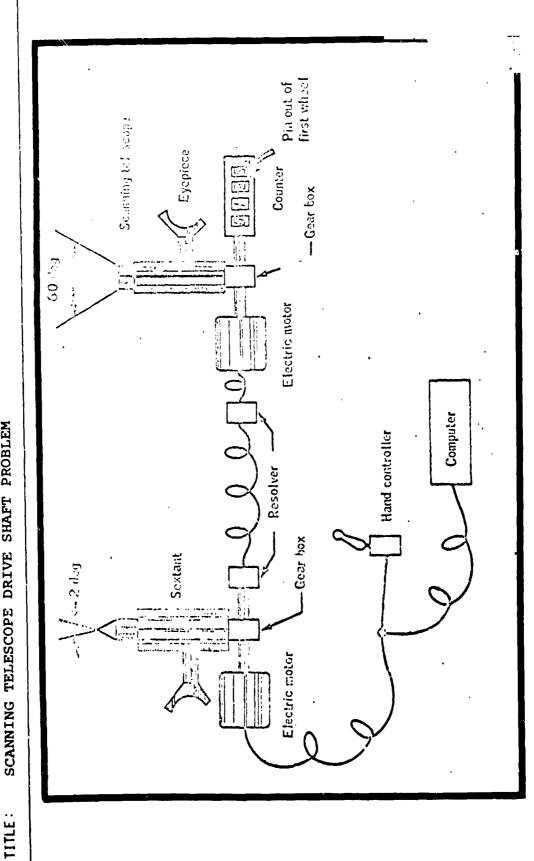
REV:

DATE: 6-13-69

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ANOMALY 2.1.11

SCANNING TELESCOPE DRIVE SHAFT PROBLEM



SCANNING TELESCOPE CIRCUIT FIG. 2.1.11-1

ANOMALY 2.1.11

TITLE: SCANNING TELESCOPE SHAFT DRIVE PROBLEM

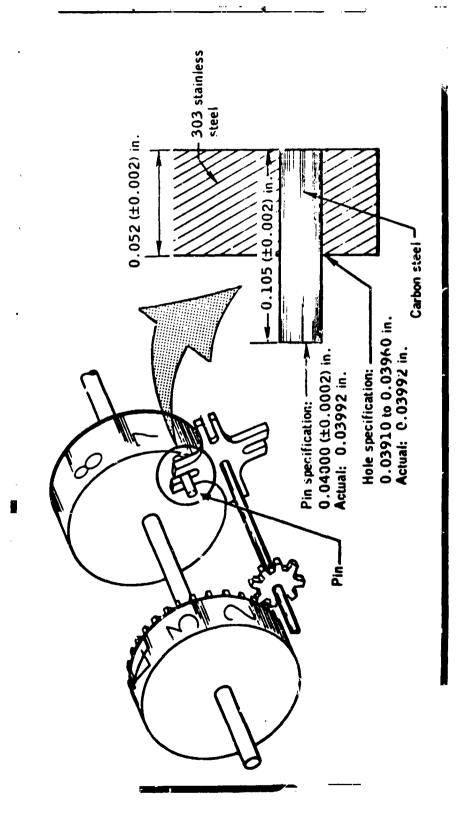


FIG. 2.1.11-2 SCANNING TELESCOPE - COUNTER SHAFT

ANOMALY 2.1.12

TITLE: ERRONEOUS DOCKING PROBE INDICATIONS

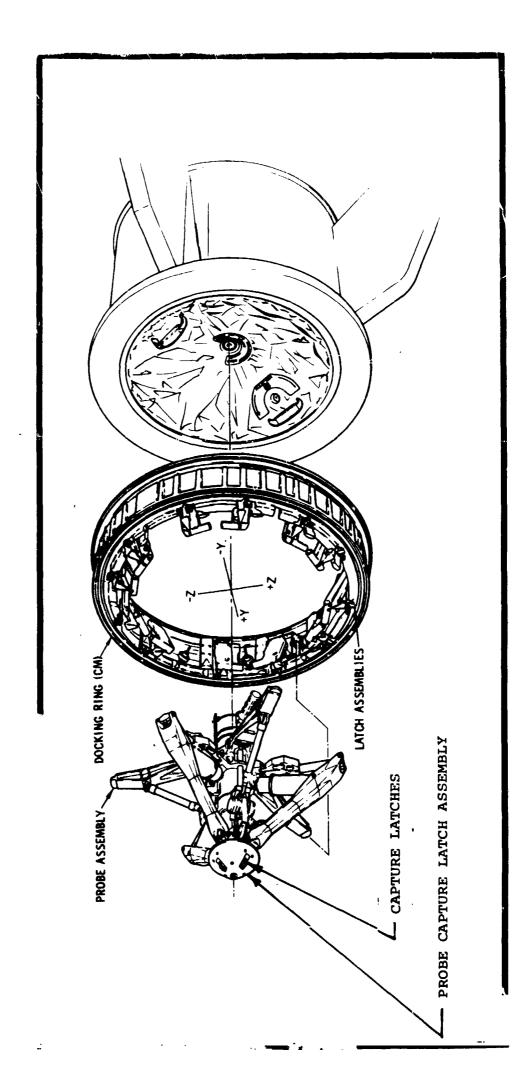
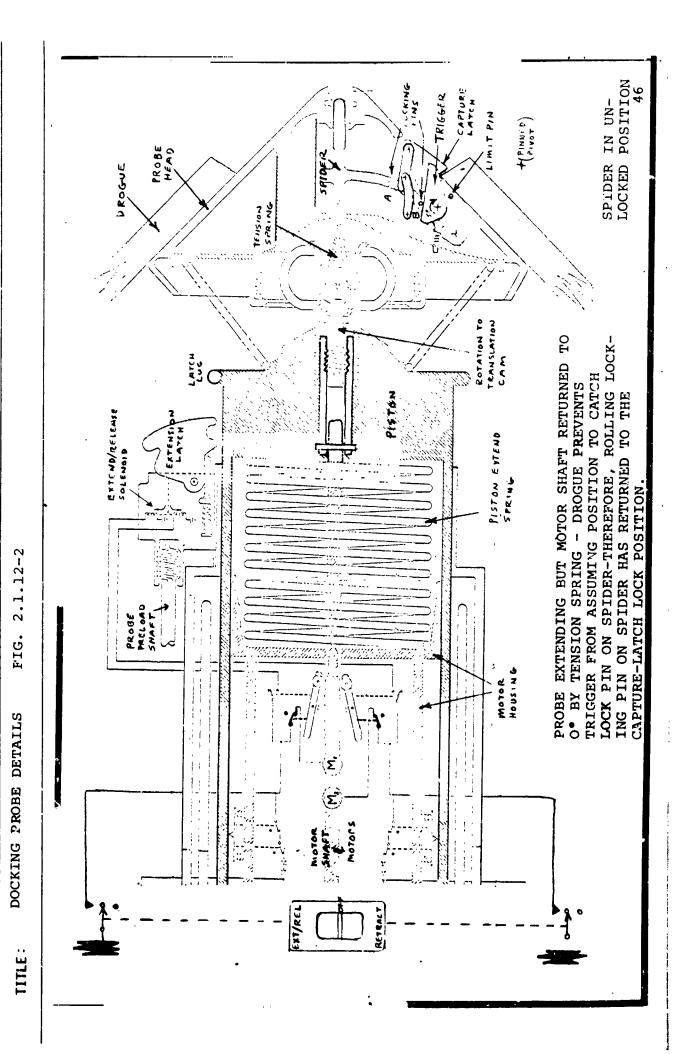
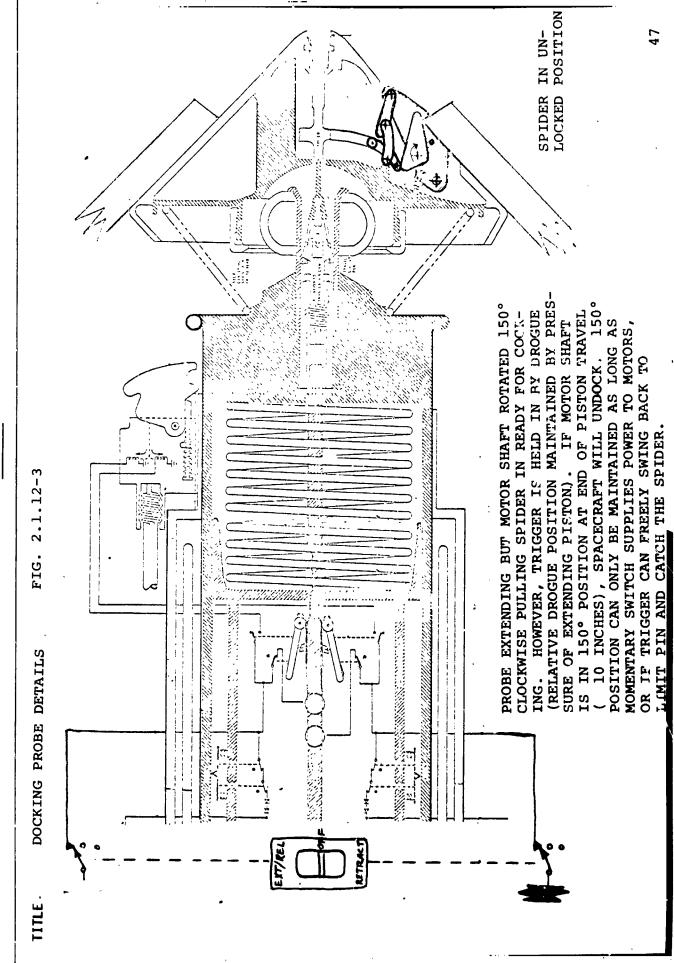


FIG. 2.1.12-1 DOCKING PROBE

ANOMALY 2.1.12



ANOMALY 2.1.12



48 DATE: 6-13-69 FAN ASSEMBLY TO DETERMINE THE POST-FLIGHT CONDITION OF THE MOTOR, INSULATION, BEARINGS AND SEALS. THE RATE OF OUTGASSING OF TOXIC FUMES FROM THE MOTOR IN THE STALLED CONDI-FAILURE ANALYSIS WILL BE CONDUCTED ON THE MOTOR AND THE FAN WAS TURNED OFF AND ITS CIRCUIT BREAKER TOUCH AFTER IT WAS REV: APOLLO 9 164:19 MISSION: EVENT TIME: NOT RUN AND WAS HOT TO THE RESOLUTION: CLOSED TITLE: NO. 1 CABIN FAN OVERHEATED CREW REPORTED THAT CABIN FAN NO. 1 DID SWITCHED ON AT APPROXIMATELY 164 GET. PULLED. CABIN FAN NO. 2 WORKING OKAY. PROBLEM NOT CONSIDERED SIGNIFICANT MSC IS TRACKING THIS DISCREPANCY. TION WILL ALSO BE ESTABLISHED. MSC 5-DAY REPORT, P. 10 VOICE OF APOLLO TAPE ASTRONAUT DEBRIEFING 5-2490 ECS  $\Sigma$ ORGANIZATION: REFERENCES: SYSTEM: SUBSYSTEM: 2.1.13 PROBLEM: AC LION:

49 DATE: 6-13-69 THE CREW REPORTED THAT THE CREW EXERCISER HAD FAILED. ON THE EIGHTH DAY THE CLIP, WHICH ATTACHED THE ROPE TO THE WEBBING OF THE EXERCISER, FAILED. IN THE POST-FLIGHT MEDICAL DEBRIEFING, THE CREW STATED THAT THE EXERCISER BECAME TOO HOT TO TOUCH DURING ONLY MILD REV: MISSION: APOLLO 9 187:49 EVENT TIME: RESOLUTION: CLOSED 5-2490 MSC "APOLLO 9 MISSION REPORT" MSC-PA-R-69-2 PG. 11-7 CREW EXERCISER FAILED PROBLEM IS CONSIDERED INSIGNIFICANT TITLE: EXERCISE. CREW  $\Xi$ ORGANIZATION: REFERENCES: SYSTEM: SUBSYSTEM: NO. 2.1.14 PROBLEM: ACTION:

NO. 2.1.15	TITLE: PARTIAL LOSS OF BIO-MED DATA
SYSTEM;	CM MISSION: APOLLO 9
SUBSYSTEM:	LIFE SUPPORT  EVENT TIME: 119:18
PROBLEM:	AT 118:13 MCC-H REQUESTED CM CREW TO BEGIN TROUBLESHOOTING BIO-MED HARNESS. PERIODIC BIO-MED DATA DROPOUTS WERE EXPERIENCED AT OTHER TIMES DURING THE MISSION.
	THE CMP STERNAL ELECTROCARDIOGRAM (SEC) SIGNAL FAILED. HE REPLACED HIS SEC LEAD WITH A SPARE SET. LATER IN THE FLIGHT BOTH THE CDR & LMP EXPERIENCED A SIGNAL LOSS IN THEIR SEC SETS.
,	
ACTION:	MSC REGARDS THIS DISCREPANCY AS "CLOSED."
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ORGANIZATION: NEFERENCES:	5-2490 APOLLO 9 MIESION REPORT MSC-PA-R-69-2 PAGE 11-1 REV:
	20

MISSION: APOLLO 9 EMTRY EVENT TIME: IIILE: ENTRY MONITOR SYSTEM (EMS) FAILURE SUBSYSTEM: EMS SYSTEM: CSM 2.1.16

DURING THE ENTRY ON APOLLO 9 MISSION, EMS SCRIBE FAILED. PROBLEM:

THE ACCELEROMETER OUTPUT OF THE ENTRY MONITOR DRIVES THE STYLUS TO THE ENTRY MONITOR SYSTEM STYLUS DID NOT CONTINUOUSLY CUT THROUGH THE EMULSION ON THE SCRIBE THE ACCELERATION (G) HISTORY. SCROLL ASSEMBLY.

ACTION:

HAD TRACED ON THE EMULSION DURING ENTRY BUT WITH INADEQUATE FORCE FOR COMPLETE PENTRATION. DURING MANUFACTURING, THE SCROLL ASSEMBLY IS PRESSURIZED TO ONE ATMOSPHERE WITH AN INERT WHICH WILL PENETRATE HARDER EMILSIONS, AND SEVERAL OTHER ; NOR MODIFICATIONS WILL BE IN-GAS TO PREVENT THE FILM EMULSION FROM HARDENING. DURING THE POSTFLIGHT TESTING, A LEAK WAS DETECTED IN THE SCROLL ASSEMBLY, AND IT WAS CONFIRMED THAT THE INERT GAS HAD BECOME BECAUSE OF FRICTIONAL INTERFERENCE. EXAMINATION OF THE SCROLL REVEALED THAT THE STYLUS BECAUSE OF THE LEAK, THE FILM EMULSION WAS SUBJECTED TO A SLOW VACUUM DRYING DURING THE MISSION, AND IT BECAME HARD. A LEAK-TESTED SCROLL ASSEMB'", WITH A FINER STYLUS POINT FURTHER TESTING REVEALED THAT THE STYLUS TENDED TO EXTEND SLOWLY, APPARENTLY STALLED ON APOLLO 10.

CONTAMINATION ON THE STYLUS HOLDER AND BUSHING, CAUSED BY "LOCK-TITE" USED POST-FLIGHT TESTING OF THE SCROLL ASSEMBLY REVEALED A LEAK AROUND THE BASE OF AN ADJUST-ON THE KEEPER SCREW OF THE STYLUS HOLDER, CAUSED A 2-3 SECOND LAG IN STYLUS RESPONSE. GLYPTOL WILL BE USED ON FUTURE FLIGHTS. MENT SCREW CUP.

ORGANIZATION: 5-2490
REFERENCES: MSC 30-DAY ANOMALY REPORT P-5

MSC 60-DAY REPORT, PA-R-69-2, P. 17-6

RESOLUTION: CLOSED

DATE: 6-13-69

REV:

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ENTRY MONITOR SYSTEM FAILURE

TITLE:

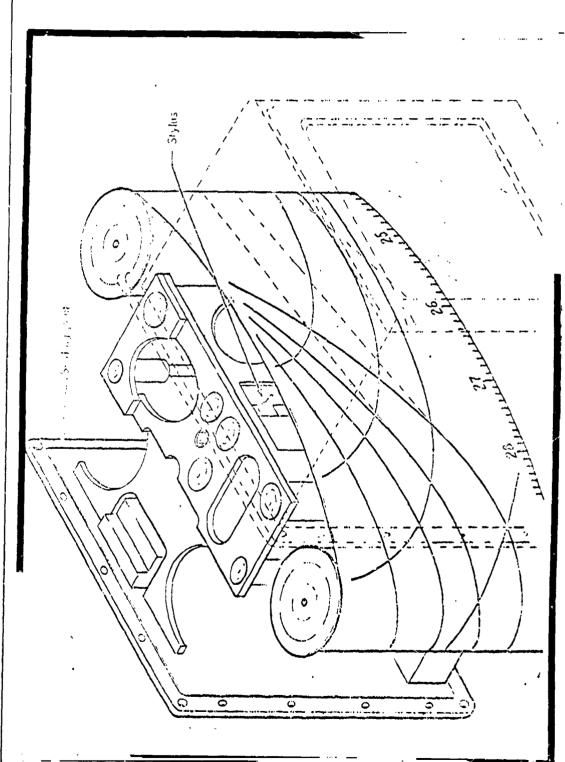


FIG. 2.1.16-1 ENTRY MONITOR

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NO. 2.1.18	TITLE: BATTERY "B" LOW CAPACITY		
SYSTEM:	CSM	MISSION:	APOLLO 9
SUBSYSTEM:	FLECTRICAL POWER SYSTEM	EVENT TIME:	ORBIT
<b>Р</b> ВОБІ.:	BATTERY "B" EXHIBITED A LOW AMPHERE HOUR CAPACITY AT S.	SEPARATION.	
ACTION:	PROBLEM NOT CONSIDERED SIGNIFICANT BY MSC		,
ORGANIZATION: REFERENCES:	5-2490 MEC 5-DAY REPORT, P. 6 RESOLUTION:	CLOSED	DATE: 6-13-69 REV:
			- ; ;

	MISSION: APOLLO 9	EVENT TIME. ORBIT
IIIL:COMPUTER RESPONSE TO DSKY ENTRIES		
	CM	COMPUTER
2.1.19	SYSTEM: CM	SUBSYSTEM. COMPUTER

PROBLEM:

MISSION. IN ONE INSTANCE, THE COMPUTER OPERFIED THROUGHOUT THE NIGHT. THE PROCEDURE TO STOP THE COMPUTER PROMICERATING IS FOR THE CREW TO ENTER INTO THE DSKY VERB 46"ENTER." THE CREW VERIFIED THAT THEY HAD DONE THIS. TWO INSTANCES OF THE COMPUTER FAILING TO RESPOND AS EXPECTED OCCURRED DURING THE

SIXTH SERVICE PROPULSION MANEUVER, WAS VERIFIED BY THE GROUND READOUTS TO BE PROPER, HOWEVER THE MANEUVER WAS CANCELLED WHEN NO REACTION CONTROL SYSTEM +X TRANSLATION WAS INITIATED. THE SECOND INSTANCE, THE DIGITAL AUTOPILOT COMPUTER LOADING THROUGH THE DSKY FOR THE

GROUND VERIFICATION OF PROPER COMPUTER LOADING CAN BE MADE EXCEPT FOR "ENTER", WHICH IS NOT IN BOTH INSTANCES, THE INSERTION OF "ENTER" IS THE FINAL STEP TO ACTIVATE THE COMPUTER. TRANSMITTED TO THE GROUND. THE TWO OCCURRENCES ARE DIFFERENT IN THAT DIFFERENT FAILURE OR PROCEDURAL ERROR CHARACTERIS-

TRANSHITS A 5-BIT KEYCODE TO THE COMPUTER, WHICH THEN TAKES APPROPRIATE ACTION CORRESPONDING TO THE DATA PREVIOUSLY KEYED INTO AND DISPLAYED ON THE DSKY. IN THE FIRST CASE, THE DE-PRESSION OF THE "PROCEED" NAY INSTEAD OF AN ENTER WOULD HAVE CAUSED THE SYMPTOMS AND RESULTS YOULD HAVE BLANKED THE DSKY WITHOUT ENTERING THE DATA. ANOTHER POSSIBILITY WOULD BE ENTRY REPORTED. IN THE SECOND CASE, IF A VERE 46 WAS KEYED IN, ONLY ANOTHER VERB KEY DEPRESSION TICS WOULD BE REQUIRED TO PRODUCE THE REPORTED SYMPTOMS. A DEPRESSION OF THE ENTER KEY OF A VERB WHICH CAUSES NO ACTION AT ALL OR AM ALTION WHICH IS UNDETECTABLE.

NO HARDWARE OR SOFTWARE PAILURES THAT COULD HAVE CAUSED THESE COND. TONS HAVE BEEN IDENTI-PIED. PROCEDURAL ERRORS OF THE TYPE DISCUSSED COULD HAVE CAUSED THE FAILURE CONDITIONS. HOWEVER, THE CREW CONSIDERS IT UNLIKELY THAT SUCH ERRORS VERE MADE.

MSC 60-DAY REPORT, PA-R-69-2, P. 17-11 M3C 30-DAY ANOMALY REPORT P-8 5-2490

RESOLUTION: CLOSED

DATE: 6-13-69

REV:

NO. 2.1.20	TITLE: DAMAGE TO MAIN PARACHUTES	
SYSTEM:	СМ	MISSION: APOLLO 9
SUBSYSTEM:	EARTH LANDING SUBSYSTEM (ELS)	EVENT TIME: 240:55
Problem:	DAMAGE TO THE MAIN PARACHUTES WAS REPORTED AT THE CRESHOWN IN THE MOTION PICTURES TAKEN FROM THE CM. THE THE SEAM ON GORE NO. 34. ON THE +Z CHUTE, SHROUD LIN NO. 1, 4, AND 65 HAD TEARS AND HOLES. THIS DAMAGE OC DUMP. NR BELIEVES THE DAMAGE MAY HAVE RESULTED FROM CAUSED BY A 20-FOOT LAG IN DEPLOYMENT OF ONE OF THEM.	THE MAIN PARACHUTES WAS REPORTED AT THE CREW DEBRIEFING, AND THE DAMAGE WAS HE MOTION PICTURES TAKEN FROM THE CM. THE +Y CHUTE HAD A 20-INCH TEAR ALONG N GORE NO. 34. ON THE +Z CHUTE, SHROUD LINE NO. 49 WAS BROKEN AND GORES AND 65 HAD TEARS AND HOLES. THIS DAMAGE OCCURRED BEFORE THE RCS PROPELLANT BELIEVES THE DAMAGE MAY HAVE RESULTED FROM A COLLISION OF THE TWO CHUTES A 20-FOOT LAG IN DEPLOYMENT OF ONE OF THEM.
ACTION:	THE MSC STRUCTURES/MECHANICS DIVISION ASSESS NO CHANGES FOR APOLLO 10.	ASSESSED THE DAMAGE AS SLIGHT AND RECOMMENDED
ORGANIZATION: REFERENCES:	5-2490 "APOLLO 9 MISSION REPORT" MSC-PA-R-69-2 PAGE 8-2, 3	RESOLUTION: CLOSED  REV: 56

NO. 2.1.21	TITLE: DOCKING RING SEPARATION CHARGE HOLDER	
SYSTEM:	CM MISSION: APOLLO 9	
SUBSYSTEM:	DOCKING  EVENT TIME: DESCENT-RECOVERY	
PROBLEM:	ONE DOCKING RING SEPARATION CHARGE HOLDER WAS DEFORMED AND OUT OF ITS CHANNEL, EXTENDING SEVERAL INCHES BEYOND THE PERIPHERY OF THE EXTERNAL TUNNEL STRUCTURE. SUCH A CONFIGURATION MIGHT FOUL OR CUT THE NYLON RISER LINES DURING PARACHUTE DEPLOYMENT.	T
	THE CHARGE HOLDERS ARE TWO SEMICIRCULAR STEEL RINGS ATTACHED AT ONE END WITH THE OTHER END FREE. THEY NORMALLY REMAIN IN A CHANNEL ABOUT AN INCH DEEP ON TOP OF THE REMAINING TUNNEL STRUCTURE. DURING GROUND TESTS, THE FREE END OF THESE HOLDERS OCCASIONALLY CAME OUT OF THE CHANNEL BUT NEVER DEFORMED TO THE EXTENT EXPERIENCED ON APOLLO 9. IT IS NOT KNOWN WHETHER THE DEFORMATION OCCURRED DURING DESCENT OR DURING RECOVERY OPERATIONS.	<del></del>
ACTION:	A RETAINER SPRING DESIGN HAS DEMONSTRATED THAT DURING SEPARATION, IT WILL RETAIN THE CHARGE HOLDER WITHOUT THE LUNAR MODULE ATTACHED. THIS DESIGN WILL BE INCORPORATED ON SPACECRAFT 106.	
ORGANIZATION: REFERENCES:	5-2490 MSC 30-DAY ANOMALY REPORT P-9 RESOLUTION: CLOSED DATE: 6-13-69 REV:	
-	. 57	

DOCKING RING SEPARATION CHARGE HOLDER

TITLE:

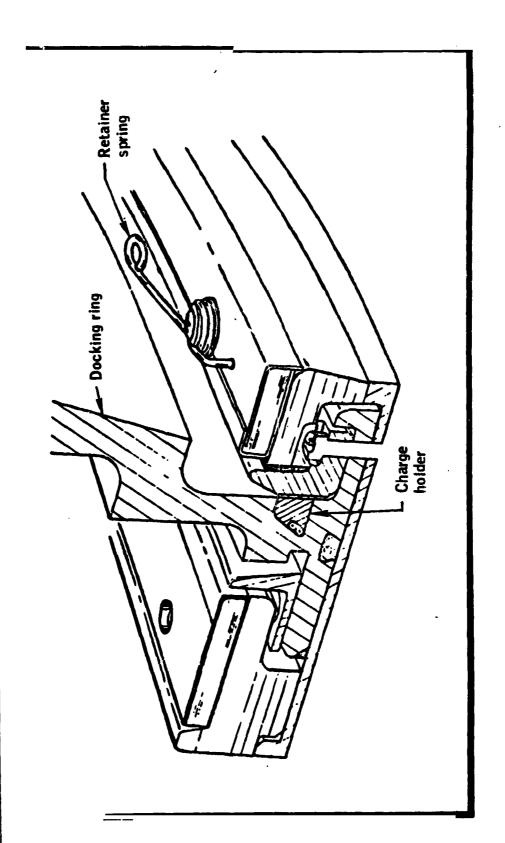


FIG. 2.1.21-1 DOCKING RING CHARGE HOLDER

DPS HELIUM REGULATOR MANIFOLD PRESSURE DROP 2.1.22 MISSION: APOLLO 9

SUBSYSTEM: DPS

SYSTEM: I.M.

EVENT TIME: 49:42

PROBLEM:

SHORTLY AFTER THE FIRST DESCENT ENGINE IGNITION, THE CREW REPORTED AND TELEMETRY INDICATED INDICATED A PRESSURE OF 180 PSIA; 50 SECONDS AFTER IGNITION, PRESSURE STABILIZED AROUND 240 PSIA. CREW REPORTED PRESSURE STABILIZED. NOMINAL REGULATOR MANIFOLD PRESSURE IS 245 THIRTY SECONDS AFTER IGNITION, TELEMETRY INDICATED BY THE PRESSURE RISE IN THE SUPERCRITICAL HELIUM TANK AND THE RETURN TO NORMAL PSIA. ALL TEMPERATURE, PRESSURE, AND FLOW INDICATIONS SUBSTANTIATE A PLUGGED HEAT EX-CHANGER IN THE SUPERCRITICAL HELIUM SYSTEM THE PLUGGING CLEARED DURING THE FIRING, AS A DECREASE IN SHE REGULATOR MANIFOLD PRESSURE. REGULATED PRESSURE.

AFTER THE SUPERCRITICAL HELIUA SERVICING AT THE LAUNCH COMPLEX, THE TANK FILL AND VENT QUICK-DISCONNECTS ARE DRY BEFORE BEING CAPPED.

ACTION:

IF NO AIR WERE INTRODUCED, THE TANK ABOUT 30 MINUTES WILL ALLOW AIR TO BE "CRYO-PUMPED" INTO THE MANIFOLD TO THE TANK HEAT EXCHANGER, WHERE IT WILL FREEZE AND BLOCK THE HEAT EXCHANGER. THE FREEZING PROCESS TRANS-DRAWN INTO THE MANIFOLD BY CONDENSING OUT THE INCOMING AIR IN THE SUPERCRITICAL HELIUM TANK HEAT EXCHANGER. TESTS HAVE SHOWN THAT DROPPING THE MANIFOLD PRESSURE TO ZERO FOR FERS HEAT INTO THE SUPERCRITICAL HELIUM TANK, CAUSING A PRESSURE RISE OF ABOUT 90 PSI, DURING THE LM-3 SERVICING, THE PRESSURE MUST HAVE DROPPED TO ZERO, ALLOWING AIR TO BE VERY SIMILAR TO WHAT OCCURRED DURING THE LM-3 TOP-OFF. PRESSURE WOULD BE EXPECTED TO RISE 10 PSI OR LESS. THE GROUND SUPPORT EQUIPMENT HAS BEEN MODIFIED FOR APOLLO 10 AND SUBSEQUENT MISSIONS TO ISO-BE SUPPLIED TO PROVIDE THE CAPABILITY TO TEST FOR BLOCKAGE OF THE TANK HEAT EXCHANGER. NEW ADDITONAL EQUIPMENT MAY EQUIPMENT AND SERVICING PROCEDURES WILL BE SHIPPED TO THE LAUNCH SITE FOR APOLLO 10. LATE THE PURGE SYSTEM FROM THE MANIFOLD PRESSURE CONTROL SYSTEM.

5-2490

DATE: 6-13-69

ORGANIZATION: REFERENCES:

MSC 30-DAY ANOMALY REPORT P-9 MSC 5-DAY REPORT, P. 14

RESOLUTION: CLOSED

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ANOMALY2.1.22

DESCENT PROPULSION REGULATOR MANIFOLD PRESSURE DROP TITLE:

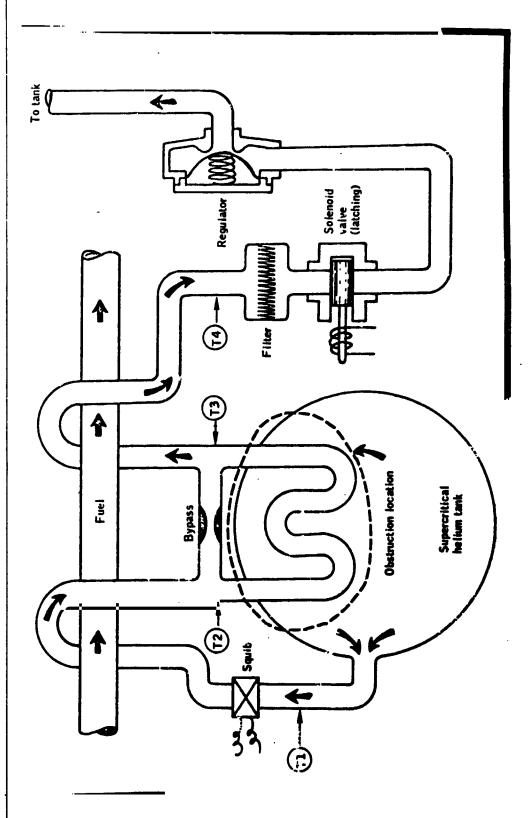


FIG. 2.1.22-1 DPS HELIUM REGULATOR

SURVIVE THE EXPECTED FLIGHT ENVIRONMENT FOR APOLLO 10 AND SUBSEQUENT. THE LEAK EXPERIENCED DURING APOLLO 9 WAS PROBABLY CAUSED BY A DEFECTIVE BRAZE THAT WAS INTERNAL TO THE SQUIB DATE: 6-13-69 61 ASSOCIATED PLUMBING HAVE ADEQUATE STRENGTH TO THE FLIGHT CONFIGURATION OF HELIUM TANK, SQUIB VALVE, BIMETALLIC FITTING, AND ASSOCIATED PLUMBING HAS NEVER BEEN TESTED TOGETHER FOR RESPONSE TO SQUIB VALVE FIRING SHOCK. DECAYING AT 2.9 PSI/HR IMMEDIATELY AFTER SHUTDOWN OF THE FIRST DESCENT ENGINE FIRING AND THE PRESSURE DECAY IS INDICATIVE OF A CONTINUED TO DECAY UNTIL STAGING. BECAUSE OF HEAT TRANSFER INTO THE TANK, THE PRESSURE THE PRESSURE IN THE SUPERCRITICAL HELIUM TANK FOR THE DESCENT PROPULSION SYSTEM BEGAN REV: MISSION: APOLLO 9 70:30 EVENT TIME: CLOSED RESOLUTION: IITLE: SUPERCRITICAL HELIUM PRESSURE DECAY SHOULD ALWAYS INCREASE UNDER NO-FLOW CONDITIONS. LEAK OF ABOUT 0.1 LB/HR FROM THE HELIUM SYSTEM. A TEST HAS BEEN MADE ON THE SQUIB VALVE VALVE AND COULD NOT BE INSPECTED. MSC FIVE-DAY REPORT, P.13
MSC 30-DAY ANOMALY REPORT P-10 5-2490 DPS SYSTEM: I'M SUBSYSTEM: ORGANIZATION: REFERENCES: NO. 2.1.23 PROBLEM: ACTION:

DETAIL SHEET

ANOMALY 2, 1, 23

TITLE: SUPERCRITICAL HELIUM PRESSURE DECAY

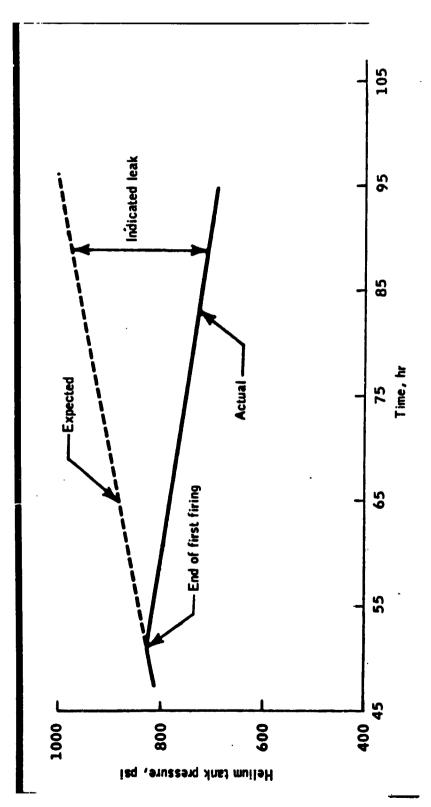


FIG. 2.1.23-1 SUPERCRITICAL HELIUM PRESSURE DECAY

ANOMALY 2.1.23

TITLE: SUPERCRITICAL HELIUM PRESSURE DECAY

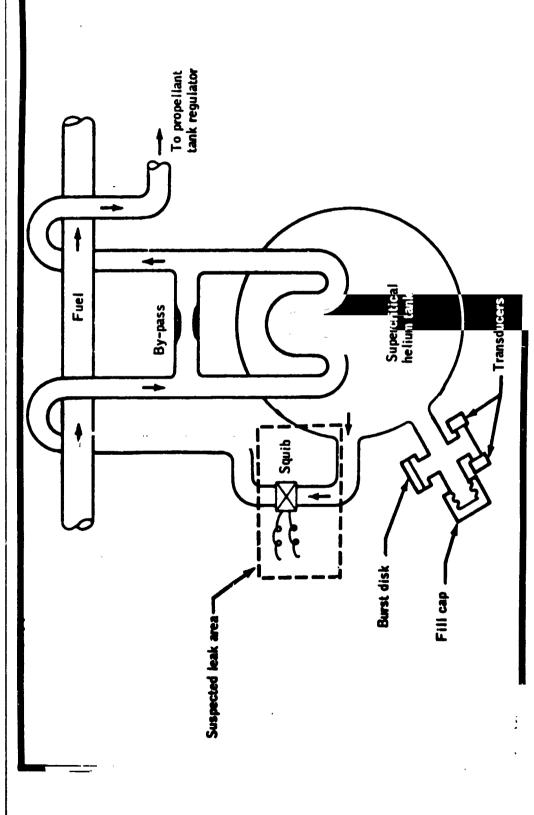


FIG. 2.1.23-2 SUPERCRITICAL HELIUM TANK

ANOMALY 2.1.23

TITLE: SUPERCRITICAL HELIUM PRESSURE DECAY

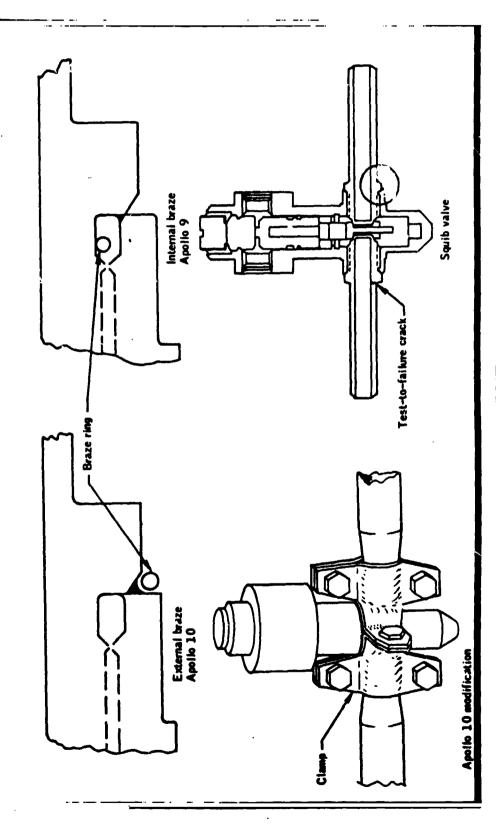


FIG. 2.1.23-3 SQUIB VALVE

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APOLLO 9 48:08 MISSION: EVENT TIME: RCS THRUST CHAMBER PRESSURE SWITCH FAILED TIRE: RCS E SYSTEM: SUBSYSTEM: NO. 2.1.24

AT 48:08 GET THE LM CREW REPORTED THAT THRUST CHAMBER PRESSURE SWITCH FAILED CLOSED ON RCS THRUSTER B4-UP. FAILED ON FIRST FIRING AND REMAINED IN THIS CONDITION UNTIL JUST PRIOR TO DOCKING, AFTER WHICH TIME IT REMAINED INTERMITTENT.

PROBLEM:

NONE ANTICIPATED AS MSC LISTS THIS ITEM AS INSIGNIFICANT. ACTION:

DATE: 6-13-69

RESOLUTION: CLOSED

ORGANIZATION: 5-2490 REFERENCES: MSC 5-DAY REPORT, P. 12 REV:

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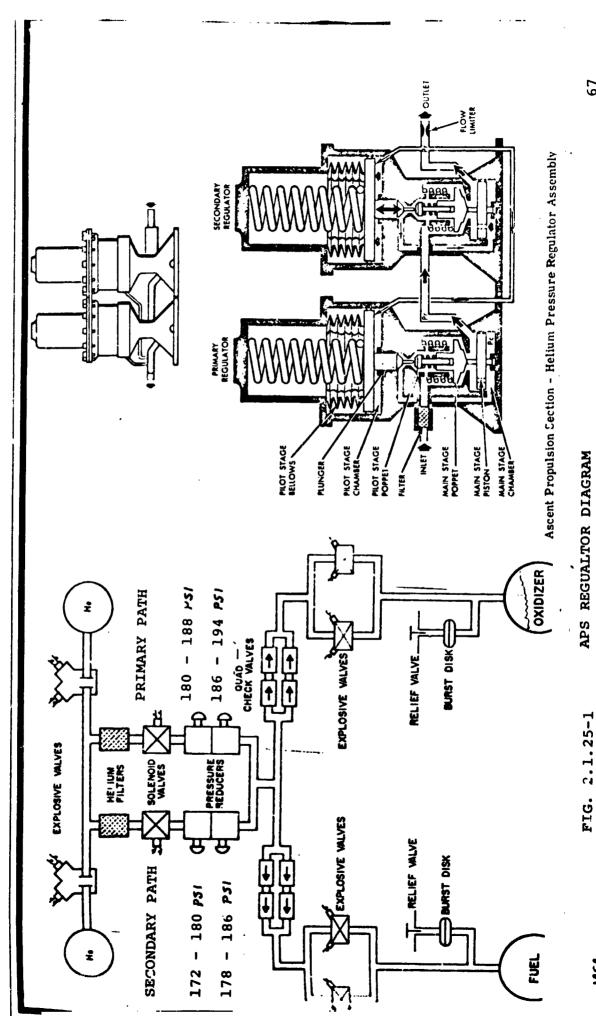
AT THIS TIME, THE MOST LIKELY CONDITIONS WHICH COULD HAVE CAUSED THE INDICATED MALFUNCTION OF THE CLASS I REGULATOR (SEE FIGURE 17-30) WAS A FTOW PATH RESTRICTED BECAUSE OF CON-DATE: 6-13-69 99 SHOWN THAT A REGULATOR BAND SHIFT CAN RESULT BY REDUCING THE ORIFICE SIZE AT THE POSSIBLE THE LIKELIHOOD THAT CONTAMINATION CAUSED THE INDICATION IS INCREASED B THE FACT THAT THE EXTERNAL GAS SOURCE IS FILTERED; HOWEVER, THFRE IS NO FILTER IN THE FLIGHT SYSTEM TO PRE-VENT DAMAGE TO THE REGULATORS. CONTAMINATION OF A REGULATOR HAS OCCURRED AS A RESULT OF INCREASED TO APPROXIMATELY 177 PSIA AND REMAINED AT THAT LEVEL UNTIL OXIDIZER DEPLETION, INDICATING THAT THE PRIMARY REGULATOR IN THE CLASS II LEG FAILED OPEN AND THE SECONDARY SOLENOID VALVE WAS REPLACED AT THE LAUNCH SITE. NORMAL PROCEDURES REQUIRE BACKFLOWING TAMINATION IN THE FEEDBACK LINE FROM THE PILOT POPPET TO THE SLAVE PISTON. TESTS HAVE RESTRICTION POINT SHOWN ON THE FIGURE. A REDUCTION FROM 0.062 INCH TO 0.016 INCH WILL FINAL ASSESSMENT OF THIS ANOMALY AWAITS A DETAILED REVIEW & ANALYSIS OF RECENT WHITE 177 PSIA IN THE FIRST 10 TO 15 SECONDS OF THE UNMANNED BURN TO DEPLETION, INDICATING FHAT THE CLASS I REGULATOR LEG FAILED AND THE CLASS II REGULATOR LEG SUPPLIED PRES-AT 290 SECONDS INTO T.E FIRING, THE HELIUM PRESSURE REV: THROUGH THE REJULATORS DURING THE REPLACEMENT PROCESS TO KEEP OUT CONTAMINATION. MISSION: APOLLO EVENT TIME: 102:07 THIS PROCEDURE IN AT LEAST ONE PRIOR INSTANCE IN THE APOLLO PROGRAM. THE APS HELIUM PROPELLANT TANKS PRESSURE DECAYED FROM 185 PSIA TO REGULATOR REGULATED THE HELIUM PRESSURE TO THE PROPELLANT TANKS. OPEN RESOLUTION: TITLE: ASCE ?! PROPULSION SYSTEM REGULATOR REDUCE THE REGULATED PRESSURE TO 177 PSIA. SANDS TESTS & MSC COMPONENT TESTS. LEG BLOCKAGE MSC 30-DAY ANOMALY REPORT P-15 SURIZING HELIUM TO THE TANKS. MSC 5-DAY REPORT, P. 14 PROPULSION 5-2490 SYSTEM: LM SUBSYSTEM: 2.1.25 PROBLEM: ACT ION: ₽.

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### DETAIL SHEET

ANOMALY 2.1.25

IIILE: ASCENT PROPULSION SYSTEM REGULATOR LEG BLOCKAGE



NO. 2.1.26

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TITLE: ROUGH DESCENT ENGINE THROTTLING

SYSTEM: LM

MISSION: APOLLO 9

SUBSYSTEM: DPS

EVENT TIME: 93:47

UBSYSTEM: D

PROBLEM:

FIRING. THE DATA DURING THE ROUGH PERIOD SHOWED A RISE IN THE OXIDIZER INTERFACE PRESSURE, NORMAL PRESSURE. DURING THIS TIME PERIOD, THE ENGINE CHAMBER PRESSURE FLUCTUATED, CAUSING DURING THE SECOND DESCENT ENGINE FIRING, THE ENGINE WAS ROUGH AT ABOUT 27 PERCENT THROTTLE FOLLOWED BY A RISE IN THE FUEL INTERFACE PRESSURE, AND BOTH SUBSEQUENTLY RETURNING TO THE FOR A FEW SECONDS, THEN SETTLED OUT AND OPERATED SMOOTHLY DURING THE REMAINDER OF THE THE ROUGHNESS.

RESULT IN FLUCTUATION IN THE ENGINE CHAMBER PRESSURE. THESE TEST RESULTS MATCH VERY CLOSELY TESTS HAVE SHOWN THAT WITH HELIUM DELIBERATELY INTRODUCED INTO THE LINE, THE INTERFACE PRES-CAVITATING PRESSURES, GIVING RISE TO A PRESSURE INCREASE AS THE HELIUM PASSES THROUGH THE THE VARIATION OF INTERFACE PRESSURES AND THE BLEEDING OF HELIUM INTO THE INCECTOR THE THROTTLED AREA OPERATES AT SURES INCREASE AS THE GAS PASSES THE THROTTLE ASSEMBLY. THE FLIGHT DATA DURING THE ENGINE ROUGHNESS. AREA.

THE HELIUM IN THE PROPELLANT TANKS COULD ENTER THE PROPELLANT LINES UNDER CERTAIN CONDITIONS OF ACCELERATION. HOWEVER, A "ZERO-G" CUP OVER THE LINES INSIDE THE PROPELLANT TANK GREATLY REDUCES THE LIKELIHOOD OF HELIUM GETTING INTO THE FEED LINES. ACTION:

MANNER HAS NO DETRIMENTAL EFFECT ON THE SYSTEM. HOWEVER, IF HELIUM SHOULD GET INTO THE LINE IN ANY EVENT, TESTS HAVE DEMONSTRATED THAT INGESTION OF HELIUM INTO THE ENGINE IN THIS THE ENGINE MAY FIRE ROUGHLY SOMETIME DURING THE FIRST SEVERAL SECONDS OF A FIRING.

ORGANIZATION: 5-2490 REFERENCES: MSC 30-DAY ANOMALY REPORT P-16

RESOLUTION: CLOSED

DATE: 6-13-69

REV:

89

CENTER OF GRAVITY. THE DISTURBING TORQUE IS REACTED WITH AN OPPOSING TORQUE FROM THE RCS JET "ORQUE IS GREATER THAN THE DISTURBING TORQUE THE RATE WILL NOT EXCEED 1.4 DEGREES PER SECOND, AND IF LESS, THE VEHICLE WILL TUMBLE. 69 DATE: 6-13-69 THE APS BURN TO DEPLETION WAS PERFORMED WITH ATTITUDE CONTROL IN THE PNGCS AUTOMATIC MODE.

IN THIS MODE ATTITUDE ERROR DEADRAND IS + 0.3 DEGREES AND RATE DEADBAND IS + 1.4 DEGREES A DISTURBING TORQUE CAN BE EXPECTED DUE TO THRUST VECTOR MISALIGNMENT WITH THE VEHICLE REV: MISSION: APOLLO 101:53 MSC IS NOT CARRYING THIS ITEM AS AN OPEN ANOMALY AT THIS TIME. NO ACTION IS A 5° PER SECOND PITCH RATE OSCILLATION WAS REPORTED DURING THE APS UNMANNED EVENT TIME: RESOLUTION: CLOSED OSCILLATIONS IN PITCH DURING APS BURN TITLE: BURN TO DEPLETION. ANTICIPATED. PER SECOND. LM-APS 5-2490 APS SYSTEM: ORGANIZATION: REFERENCES: SUBSYSTEM: 2.1.27 PROBLEM: ACTION: ₽.

70 UATE: 6-13-69 IMPROVEMENTS HAVE BEEN MADE TO THE VEHICLE PRESSURE TRANSDUCERS EFFECTIVE FOR LM-8 AND TRANSDUCER GO3436P ONLY AND GROUND TELEMETRY DATA IS AVAILABLE VIA TRANSDUCER TP3435P THE DESIGN CHANGES MADE THE REDESIGNED TRANSDUCERS ARE UTILIZED FOR CRITICAL MEASUREMENTS ONLY LUNAR MODULE PILOT (LMP) REPORTED THE SUPERCRITICAL HELIUM PRESSURE READING WAS ZERO. AND GF3436P (SEE SCHEMATIC, ATTACHED). THE CREW DISPLAY WAS NOTED TO BE FUNCTIONING RESOLVE SEVERAL PROBLEM AREAS BUT INTERMITTENT OUTPUT HAS NOT BEEN A SPECIFIC CAUSE REV: MISSION: APOLLO 9 THE CREW DISPLAY IS OBTAINED FROM PRESSURE 44:15 FLIGHT TROUBLESHOOTING COULD NOT ISOLATE THE PROBLEM. CORRECTLY AT APPROXIMATELY 47:00 GET AND WAS INTERMITTENT AGAIN AT 90:50. EVENT TIME: NO ONBOARD INDICATION OF LM DPS SUPERCRITICAL CLOSED SUBS TO RESOLVE A HIGH REJECTION RATE IN ACCEPTANCE TESTING. RESOLUTIOM: WHICH DOES NOT INCLUDE THE SUPERCRITICAL HELIUM PRESSURE. GROUND TELEMETRY READS OK AT 686 PSI. HELIUM PRESSURE 5-2490 MSC 5-DAY REPORT, P. 11 NONE ANTICIPATED AS TITLE: INSTRUMENTATION FOR REDESIGN. Ξ SYSTEM: ORGANIZATION: REFERENCES: SUBSYSTEM: 2,1.28 PROBLEM: ACTION: 9.

ANOMALY 2.1.28

TITLE: SUPERCRITICAL HELIUM PRESSURE INSTRUMENTATION

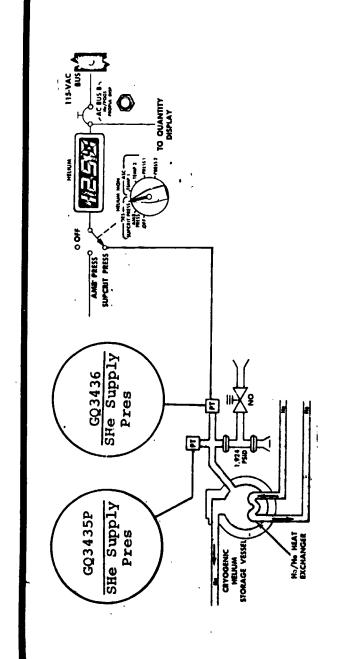


FIG. 2.1.28-1 SUPERCRITICAL HELIUM PRESSURE INSTRUMENTATION

6 - 13 - 69THE CHECKOUT LIGHT ON THE COMMANDER'S OXYGEN PURGE SYSTEM DID NOT COME ON DURING PREPARATION FOR RENDEZVOUS. IT HAD, BEEN ERRATIC EARLIER IN THE FLIGHT. AN EXAMINATION OF ALL POSSIBLE CONDITIONS WHICH COULD HAVE CAUSED THE CHECKOUT LIGHT TO FALL INDICATE THAT THE MAIN POWER SWITCH ACTUATOR MECHANISM DID NOT CLOSE THE SWITCH. CHANGES INCORPORATED INTO THE ACTUATOR MECHANISM FOR APOLLO 10 AND SUBSEQUENT ARE: 2. CHANGE TO A SWIVEL JOINT IN THE FLEXIBLE CABLE AT THE OXYGEN PURGE SYSTEM INTERFACE REV: MISSION: APOLLO 9 EVENT TIME: 89:00 RESOLUTION: CLOSED 1. CHANGE TYPE OF TEFLON INSERT MATERIAL IN THE FLEXIBLE CABLE. 3. INCREASE CAM RISE ON SWITCH ACTUATOR CAM. TITLE: OXYGEN PURGE SYSTEM LIGHT 5. BOND SWITCH IN PLACE AFTER ADJUSTMENT. 4. BOND SWITCH ACTUATOR CAM TO SLIDE. MSC 30-DAY ANOMALY REPORT, P-18 FINAL FLIGHT REPORT, 3-13-69 LIFE SUPPORT 5=2490 . SYSTEM: SUBSYSTEM: 2.1.29 PROBLEM: ACTION: ₽.

DESCENT FUEL TANK TEMPERATURE SHIFTS TITLE: 2.1.30 €

LM PROPULSION

SYSTEM:

SUBSYSTEM:

PROBLEM:

MISSION: APOLLO 9

EVENT TIME:

DESCENT FUEL TANK TEMPERATURES (GQ3718 AND GQ3719) INDICATED RANDOM POSITIVE SHIFTS OF 4 TO 5°F.

BECAUSE OF LARGE THERMAL MASS OF PROPELLANT TANKS SUDDEN TEMPERATURE CHANGES INDICATED COULD NOT HAVE OCCURRED.

ACTION: GAEC ADVISED OF ANOMALY BY MSC TWX.

ORGANIZATION: 5-2490 REFERENCES: MSC FTV

5-2490 MSC FIVE-DAY REPORT, P. 11

RESOLUTION: CLOSED

DATE: 6-13-69

REV:

73

97	
	IS INOPERATIVE
SUBSYSTEM:	ECS EVENT TIME: 75:00
PROBLEM:	GROUND TELEMETRY INDICATED THE LUNAR MODULE PILOT'S (LMP) SUIT ISOLATION VALVE WAS IN THE "SUIT DISCONNECT" POSITION. THE LMP CONFIRMED THAT THE SUIT ISOLATION VALVE WAS IN THE "SUIT FLOW" POSITION.
ACTION:	NONE ANTICIPATED AS MSC DOES NOT LIST THIS AS A FLIGHT ANOMALY.
ORGANIZATION: REFERENCES:	5-2490 MSC 5-DAY REPORT, PG. 11 REV:
	7.4

6-13-69 75 WIRES WITH SEVEN SPLICES), A FAILURE WITHIN A SIGNAL CONDITIONING ELECTRONICS ASSEMBLY, CONDITION. THE SPECIFICATION LIMITS FOR ALARMS AND THE OPERATING SPECIFICATION LIMITS OF THE PARAMETERS HAVE SUFFICIENT SPREAD THAT AN OUT-OF-SPECIFICATION CONDITION THE MOST LIKELY CAUSE OF THE ANOMALY WAS EITHER A SHORTED OR BROKEN WIRE BETWEEN THE ABORT ELECTRONICS ASSEMBLY AND THE SIGNAL CONDITIONING ELECTRONICS ASSEMBLY (26 GAGE WITHIN SPECIFICATION LIMITS, WITH SUFFICIENT SEPARATION BETWEEN THE OPERATING LIMITS THE FIVE ABORT GUIDANCE WARNING PARAMETERS IN LM-4 WERE MEASURED AND VERIFIED TO BE DATE: REV: MISSION: APOLLO 9 THE ALARM IS NORMALLY CAUSED BY EITHER A SELF-TEST FAILURE OR BY AN OUT-OF-LIMITS AN ABORT GUIDANCE SYSTEM (AGS) WARNING ALARM OCCURRED DURING THE SECOND POWER-UP 89:43 EVENT TIME: TITLE: ABORT GUIDANCE SYSTEM (AGS) CAUTION AND WARNING CLOSED WOULD MAVE CAUSED A MALFUNCTION OF THE ABORT GUIDANCE SYSTEM. RESOLUTION: OR A FAILURE IN THE CAUTION AND WARNING SYSTEM. THE AGS CHECKED OUT SATISFACTORILY. AND THE CAUTION AND WARNING LIMITS. MSC 30-DAY ANOMALY REPORT, P-12 LIGHT ON INSTRUMENTATION SEQUENCE. 5-2490 Ξ SYSTEM: SUBSYSTEM: 2.1.32 ORGANIZATION: PROBLEM: ACTION: ₹.

### ANOMALY 2.1.32

Ö ABORT GUIDANCE SYSTEM (AGS) CAUTION AND WARNING LIGHT

#### BACKGROUND:

TITLE:

THE CAUTION AND WARNING ELECTRONICS PROVIDES THE WARNING IF ANY ONE OF THE FOLLOWING CONDITIONS IS PRESENT:

THE 12-V DC POWER SUPPLY VOLTAGE IS OUT OF LIMITS. THE 28-V DC POWER SUPPLY VOLTAGE IS OUT OF LIMITS.

THE AC POWER SUPPLY FREQUENCY IS OUT OF LIMITS.

THE ABORT ELECTRONICS FAILS A SELF-TEST.

AN OVERTEMPERATURE SWITCH OPENS IN THE ABORT ELECTRONICS.

SISTING OF POWERING DOWN THE ABORT GUIDANCE, CYCLING THE CAUTION AND WARNING CIRCUIT BREAKER, SUBSEQUENTLY, AT APPROXIMATELY 91:45:00, THE ABORT GUIDANCE WAS INITIALIZED AND CALIBRATED PASSING THROUGH THE SAME SIGNAL CONDITIONER SUBASSEMBLY AS THESE ABORT GUIDANCE PARAMETERS LIMITS ON THE FIVE PARAKETERS ARE SO BROAD THAT A PERFORMANCE DEGRADATION WOULD HAVE BEEN WERE READING PROPERLY; THEREFORE, NO SIGNAL CONDITIONER ELECTRONICS POWER SUPPLY FAILURES THE MOST LIKELY CAUSE OF THE ANOMALY, THEN, WAS A SHORTED OR BROKEN WIRE DETECTED IF ANY ONE OF THE FIVE HAD BEEN OUT OF LIMITS. THE CREW PERFORMED A CHECK CON-BETWEEN THE ABORT GUIDANCE AND THE SIGNAL CONDITIONER INPUTS, A FAILURE WITHIN A SIGNAL THE SAME WARNING APPEARED, THUS VERIFYING THAT THE CAUTION AND WARNING OUTPUT RELAY WAS NOT THE PROBLEM. ADDITIONALLY, OTHER MEASUREMENTS NONE OF THE ABOAT GUIDANCE PARAMETERS ARE TELEMETERED OR DISPLAYED, NO DEFINITE FAILURE SATISFACTORILY. AN INSTRUMENTATION ANOMALY IS, THEREFORE, SUSPECTED BECAUSE THE ALARM CONDITIONER ELFCTRONICS CIRCUIT, OR A FAILURE WITHIN A CAUTION AND WARNING CIRCUIT. ISOLATION CAN BE ACHIEVED AT THIS TIME. AND POWERING UP THE ABORT GUIDANCE. WERE INDICATED.

2.1.33

TITLE: PUSH-TO-TALK SWITCHES INOPERATIVE

SYSTEM:

MISSION: APOLLO 9

SUBSYSTEM: COMMUNICATIONS

88:55:00 EVENT TIME:

PROBLEM:

THE LUNAR MODULE PILOT'S PUSH-TO-TALK SWITCHES, LOCATED ON THE UMBILICAL AND ON THE ATTI-SWITCHES IS NOT PROBABLE. THE COMMON PATH ON EITHER SIDE OF THE SWITCHES INCLUDES SWITCH VOX MODE FOR TRANSMITTING FOR THE REMAINDER OF LUNAR MODULE OPERATIONS. FAILURE OF BOTH CONTACTS ON THE AUDIO SECTION, CONNECTORS, AND DIODES IN THE SIGNAL PROCESSOR ASSEMBLY. THE PROBLEM WAS PROBABLY CAUSED BY A DISCONTINUITY (BROKEN WIRE) IN THE COMMON WIRE TO THE PARALLEL PUSH-TO-TALK SWITCHES. TUDE CONTROLLER, WERE INOPERATIVE AT ABOUT 89 HOURS. THE LUNAR MODULE PILOT USED THE

NI ADDITION, SWITCHING THE BACKUP PUSH-TO-TALK MODE WILL BYPASS MOST OF THE COMMON WIRING WHERE THE FAILURE MAY HAVE OCCURRED. THE PUSH-TO-TALK MODE OF COMMUNICATION IS ISOLATED FROM THE VOX MODE OF COMMUNICATION.

ACTION:

THE OPERATING PROCEDURES MAVE BEEN CHANGED TO INCLUDE MALFUNCTION TROUBLESHOOTING PROCE-DURES THAT CAN BE USED TO CIRCUMVENT THIS TYPE PROBLEM.

FINAL FLIGHT REPORT, 3-13-69 5-2490

MSC 30-DAY ANOMALY REPORT P-11

RESOLUTION: CLOSED

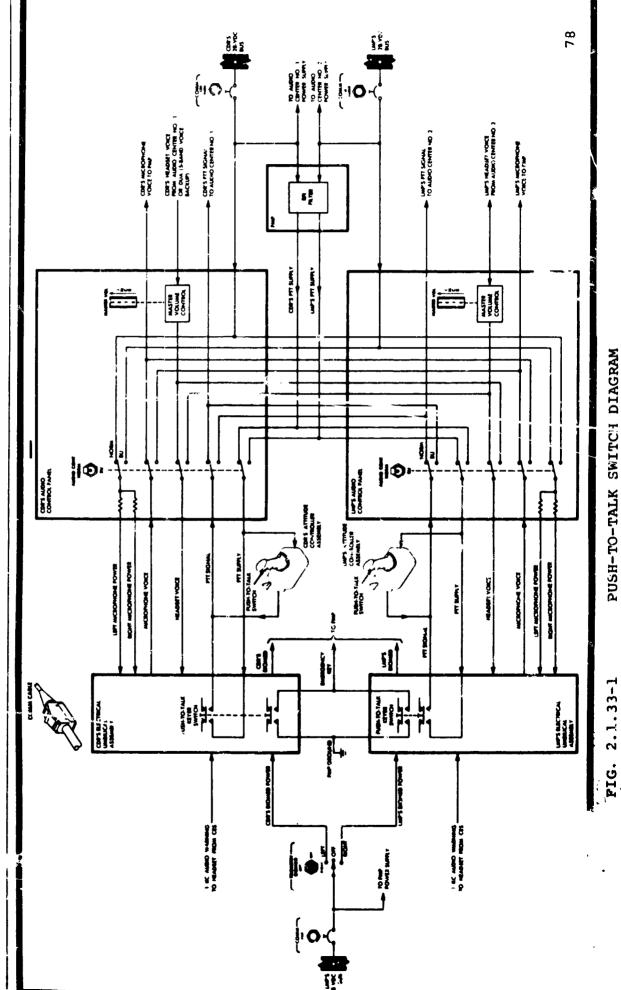
DATE: 6-13-69

REV:

11

FIG. 2.1.33-1

ANOMALY 2.1.33



TITLE: PUSH-TO-TALK SWITCHES INOPERATIVE

NO. 2.1.34	TITLE: TRACKING LIGHT FAILURE
SYSTEM:	IM MISSION: APOLLO 9
SUBSYSTEM:	DISPLAYS AND CONTROL; CREW PROVISIONS
PROBLEM:	DURING THE RENDEZVOUS MAMEUVERS, THE CM PILOT MAINTAINED VISUAL CONTACT OF THE LM BY OBSERVING THE TRACKING LIGHT. AFTER LM STAGING, BUT PRIOR TO THE CDH BURN, THE CMP REPORTED LOSS OF VISUAL CONTACT. THE CDR IN THE LM ALSO REPORTED LOSS OF REFLECTED FLASHING FROM THE TRACKING LIGHT. THE TRACKING LIGHT WAS REPORTED INOPERATIVE THROUGHOUT THE REMAINDER OF THE LM MISSION. IT HAS ALSO BEEN REPORTED THAT POWER CONSUMPTION BY THE TRACKING LIGHT CIRCUIT WOULD INDICATE A SHORT IN THE HIGH VOLTAGE CIRCUITS.  BASED ON FAILURE HISTORY, BREAKDOWN IN THE PULSE-FORMING NETWORK IS CONSIDERED THE MOST LIKELY CAUSE OF THE FAILURE.
ACTION:	TESTS HAVE BEEN COMPLETED WHICH SHOW THAT THE APOLLO 10 TRACKING LIGHT CONFIGURATION  CAN WITHSTAND THE VIBRATION, SHOCK, VACUUM, AND THERMAL STRESS OF THE MISSION. THIS  CONFIGURATION DIFFERS FROM THE APOLLO 9 IN THAT IT CONTAINS AN ARC-SUPPRESSING CAPACITOR  AND HAD SUCCESSFULLY COMPLETED A THERMAL VACUUM ACCEPTANCE TEST. A MODIFIED TRACKING  LIGHT WITH INCREASED RELIABILITY WILL BE AVAILABLE FOR APOLLO 11. THE APOLLO 11 UNIT  HAS A PULSE-FORMING NETWORK AND FLASH HEAD THAT HAVE BEEN MODIFIED TO ELIMINATE VOLTAGE  BREAKDOWN IN THE FLIGHT ENVIRONMENT.
ORGANIZATION: REFERENCES:	5-2490 MSC 5-DAY REPORT, P. 12 MSC 30-DAY ANOMALY REPORT P-11 REV: REV:

TITLE:

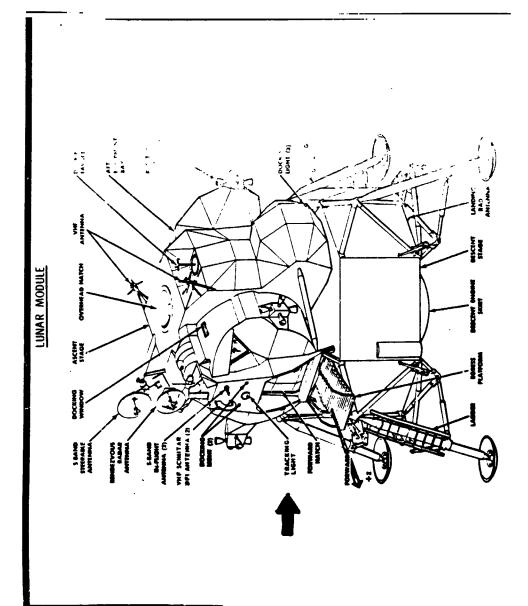
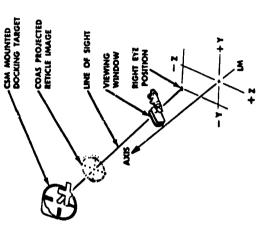
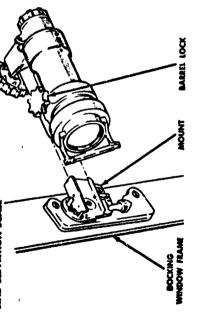


FIG. 2.1.34-1

NO. 2.1.35	TITLE: LIGHTING FOR CREW OPTICAL ALIGNMENT	ALIGNMENT SIGHT
SYSTEM:	LM	MISSION: APOLLO 9
SUBSYSTEM:	GNCS	EVENT TIME: 98:40
<b>Р</b> ВОВ <b>L</b> ЕМ:	THE APOLLO 9 CREW COMMENTS INDICATED THAT BACKGROUND AND RETICLE BRIGHTNESS "ITHE COMMAND MODULE CREW OPTICAL ALIGNMENT SIGHT RETICLE IMAGE DURING RENDEZVOU CONDITION BELIEVED TO HAVE BEEN CAUSED BY EITHER (a) THE SUN CAUSING DOCKING COMMAND MODULE WINDOW TO BE WASHED OUT, OR (b) THE SUN REFLECTED OFF THE DOCK OR COMMAND MODULE WASHED OUT CREWMAN OPTICAL ALIGNMENT SIGHT RETICLE PATTERN. WAS BEHIND AND TO THE LEFT OF LUNAR MODULE WINDOW AND DIRECTLY ON THE COMMAND DOCKING TARGET.	THE APOLLO 9 CREW COMMENTS INDICATED THAT BACKGROUND AND RETICLE BRIGHTNESS "WASHED OUT"  THE COMMAND MODULE CREW OPTICAL ALIGNMENT SIGHT RETICLE IMAGE DURING RENDEZVOUS DOCKING.  CONDITION BELIEVED TO HAVE BEEN CAUSED BY EITHER (a) THE SUN CAUSING DOCKING TARGET IN COMMAND MODULE WINDOW TO BE WASHED OUT, OR (b) THE SUN REFLECTED OFF THE DOCKING TARGET OR COMMAND MODULE WASHED OUT CREWMAN OPTICAL ALIGNMENT SIGHT RETICLE PATTERN. THE SUN WAS BEHIND AND TO THE LEFT OF LUNAR MODULE WINDOW AND DIRECTLY ON THE COMMAND MODULE  DOCKING TARGET.
ACTION:	TO OVERCOME THIS PROBLEM, THE LIGHT INTENSITY FILTER WHICH WAS HOUSED IN THE BARREL AS BLY WILL BE REPLACED WITH A DIFFUSER LENS. A REMOVABLE/DETACHABLE FILTER ASSEMBLY WILL BE PROVIDE. AS A SNAP-ON DEVICE TO THE FORWARD PORTION OF THE BARREL. BY REMOVING THE FILTER, THE BRIGHTNESS OF THE RETICLE PATTERN IS INCREASED TO ALLOW THE RETICLE PATTER IN PLACE, THE REDUCED BRIGHTNESS WILL ALLOW STAR ACQUISITION. THIS CHANGE WILL BE IMPLEMENTED ON SPACECRAFT 165. IN ADDITION, A MORE POWERFUL LIGHT SOURCE IS BEING CONSIDER FOR THE RETICLE PATTERN. A TEST WILL BE CONDUCTED TO DEMONSTRATE THE PERFORMANCE OF THE CHANGE. SHOULD THE CHANGE NOT BE ADEQUATE, CONSIDERATION WILL BE GIVEN TO PROVIDING A MORE POWERFUL LIGHT SOURCE TO INCREASE THE ILLUMINATION OF THE RETICLE PATTERN.	NUTH A DIFFUSER LENS. A REMOVABLE/DETACHABLE FILTER ASSEMBLY WILL AP-ON DEVICE TO THE FORWARD PORTION OF THE BARREL. BY REMOVING THE SSS OF THE RETICLE PATTERN IS INCREASED TO ALLOW THE RETICLE PATTERN IS 10 TO 13 000 FOOT-LAMBERT GLARE BACKGROUND. WITH THE FILTER IN SRIGHTNESS WILL ALLOW STAR ACQUISITION. THIS CHANGE WILL BE IMPLE-1165. IN ADDITION, A MORE POWERFUL LIGHT SOURCE IS BEING CONSIDERED TERN. A TEST WILL BE CONDUCTED TO DEMONSTRATE THE PERFORMANCE OF THIS CHANGE NOT BE ADEQUATE, CONSIDERATION WILL BE GIVEN TO PROVIDING A SOURCE TO INCREASE THE ILLUMINATION OF THE RETICLE PATTERN.
ORGANIZATION: REFERENCES:	5-2490 FINAL FLIGHT REPORT, 3-13-69 MSC 30-DAY ANOMALY REPORT P-18	RESOLUTION: CLOSED  DATE: 6-13-69  REV:

TITLE:





OPTICAL ALIGNMENT SIGHT

FIG. 2.1.35-1

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ANOMALY 2.1.35

LIGHTING FOR CREW OPTICAL ALIGNMENT SIGHT

TITLE:

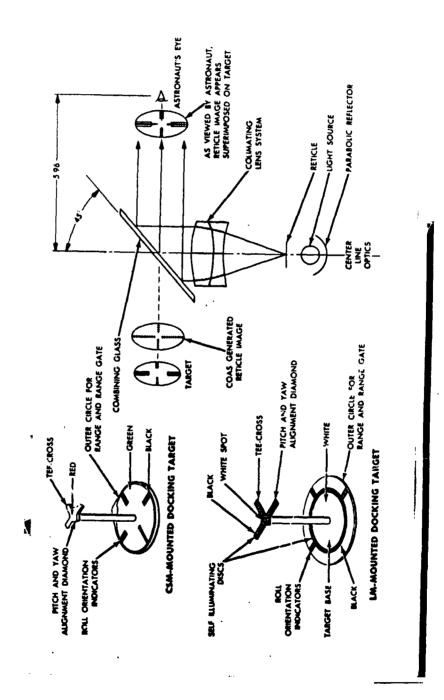


FIG. 2.1.35-2 OPTICAL PATH DETAILS

TITLE:

EYE LIGHT SOURCE LENS SYSTEM RETICLE COAS TRACKING LM X-AXIS LM +Z-AXIS CREWMAN OFFICAL HIGH-EFFICIENCY ANTIREFLECTIVE COATING LM RENDEZVOUS WINDOW DEFOGGING COATING LM +Y-AXIS LM COAS LINE OF SIGHT POST PITCHOVER POSITION MULTILAYER RED-BLUE COATING Mns) STANDOFF CROSS
(CSM-ACTIVE DOCKING
ALIGNMENT TARGET) CSM +Y-AXIS MAGNESIUM FLUORIDE COATING STANDOFF CROSS AND ALIGNMENT STRIPS (LM - ACTIVE DOCKING ALIGNMENT TARGET) LM +Y-AXIS LIGHTING FOR CREW OPTICAL ALIGNMENT SIGHT LM -Z-AXIS CSM RENDEZVOUS WINDOW CSM -Y-AXIS CSM ACQUISITION
AND ORIENTATION
LIGHT (TYP) RED-BLUE COATING HIGH-EFFICIENCY ANTIREFLECTIVE COATING CREWMAN CPTICAL FICH CSW CSA-1-CSM -Y-AXIS DOCKING TARGET CSM MOUNTED Z S Ž

OPTICAL PATH DETAILS

FIG. 2.1.35-3

THE FIRST DPS BURN, THE CREW IE LM. PIECES WERE ROUGHLY TW IGHT BE PIECES OF MYLAR FROM LIST SILVER. THEY SUSPECT THERM OF THE BASE HEAT SHIELD. CHOSERVED DRIFTING FROM THE VICUES DESCENT' ENGINE FIRINGS.	TITLE: LOOSE PARTICLES DURING DPS BURN	
PROBLEM: STRUCTURE  PROBLEM: DURING THE FIRST DPS BURN, THE CREW FROM THE LM. PIECES WERE ROUGHLY TW THEY MIGHT BE PIECES OF MYLAR FROM LAND PART SILVER. THEY SUSPECT THERM AND PART SILVER. THEY SUSPECT THERM EXTERIOR OF THE BASE HEAT SHIELD. CHE MAY BE OBSERVED DRIFTING FROM THE VIC INITIAL DESCENT ENGINE FIRINGS.  ORGANIZATION: 5-2490		MISSION: APOLLO 9
DURING THE FIRST DPS BURN, THE CREW FROM THE LM. PIECES WERE ROUGHLY TW THEY MIGHT BE PIECES OF MYLAR FROM LAND PART SILVER. THEY SUSPECT THERM EXTERIOR OF THE BASE HEAT SHIELD. CHE MAY BE OBSERVED DRIFTING FROM THE VIC INITIAL DESCENT ENGINE FIRINGS.	RE	EVENT TIME: 49:37
THE RADIANT HEAT EXTERIOR OF THE B MAY BE OBSERVED D INITIAL DESCENT E 5-2490	IRST DPS BURN, THE CREW (BOT PIECES WERE ROUGHLY TWO TO PLECES OF MYLAR FROM LM.  TER. THEY SUSPECT THERMAL S	H LM AND CSM) NOTED PIECES OF MATERIAL COMING FIVE SQUARE INCHES IN AREA. THE CREW SUSPECTS SOME PIECES WERE BLACK AND SOME WERE PART BLACK HIELD FLAKING.
5-2490	T IN THE ENGINE WILL BURN AWAY THE BASE HEAT SHIELD. CHARRED (BLACK) DRIFTING FROM THE VICINITY OF THE ENGINE FIRINGS.	5-MIL LAYER OF H-FILM TAPED TO THE OR UNCHARRED (SILVER OR GOLD) H-FILM LUNAR MODULE ON FUTURE MISSIONS DURING
APOLLO MSC-PA- PG. 9⊕1	9 MISSION REPORT -R-69-2 1604 10-10	CLOSED DATE: 6-13-69 REV:

TITLE: LOOSE PARTICLES DURING DPS BURN

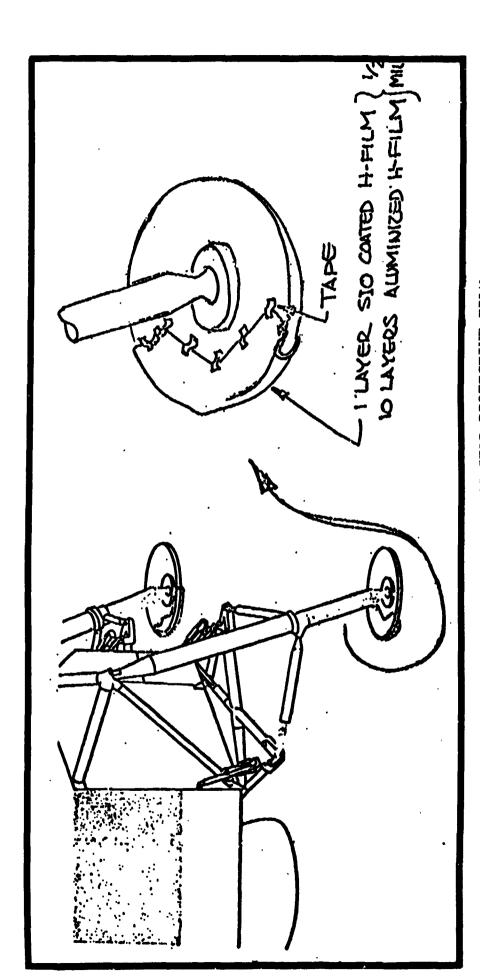


FIG. 2.1.36-1 LANDING GEAR PROTECTIVE FILM

<b>9</b> €	2.1.37	TITLE: DISCREPANT ASCENT TANK WATER QUANTITY INDICATION	
	SYSTEM:	LM MISSION: APOLLO 9	
<del></del>	SUBSYSTEM:	ECS EVENT TIME: 125:00	
PR	PROBLEM:	TELEMETRY DATA INDICATES ASCENT STAG: WATER USAGE RATE FROM TANK 2. AT 107 HR, TANK 1 INDICATED EMPTY AND TANK 2 SHOWED 25 PERCENT. USAGE RATE SHOULD HAVE BEEN EQUAL.	
<b>Y</b> C3	ACTION:	NONE ANTICIPATED AS MSC DOES NOT LIST THIS ITEM AS A FLIGHT ANOMALY.	
			•
ORGA RE	ORGANIZATION: REFERENCES:	5-2490 MSC APOLLO 9 MISSION REPORT MSC-PA-R-69-2 PG. 9-22	-13-69
			6

NO. 2.1.38 SYSTEM: LM SUBSYSTEM: ST PROBLEM: DA	TITLE: STRU RUCTURE (DPS) TA INDICATE THAT THE	C SHUTDC
ACTION:	DIFFUSER FLANGE ON THE DESCENT PROPELLANT TANK TO CONTACT THE SHIPER DECK.  ANALYSIS HAS SHOWN THAT THE CONTACT WOULD NOT DAMAGE EITHER THE FLANGE OR THE HEAVY DIFFUSER FLANGE OR TANK BOSS. ANALYSIS ALSO SPLUMBING ARE NOT OVER-STRESSED UNDER THIS CONDITION. THE LOWER JUNCTION WITH THE S-IC EXPECTED SHUTDOWN CONDITION, WILL PRODUCE APOLLO 10 THAN WAS EXPERIENCED ON APOLLO 9. FURTHER STUDIES ARE WEIGHTS AND SHUTDOWN TRANSIENTS.	NK TO CONTACT THE SHEET METAL FLANGE OF THE DAMAGE EITHER THE UPPER DECK SHEET METAL SOSS. ANALYSIS ALSO SHOWS THAT THE TANK AND IDITION, WILL PRODUCE LESS DEFLECTION FOR FURTHER STUDIES ARE UNDERWAY FOR APOLLO 11
OBCAUTATION		
REFERENCES:	MSC 30-DAY ANOMALY REPORT P-14	RESOLUTION: CLOSED  REV:  REV:

ANOMALY 2.1.38

TITLE: STRUCTURAL CONTACT AT S-IC SHUTDOWN

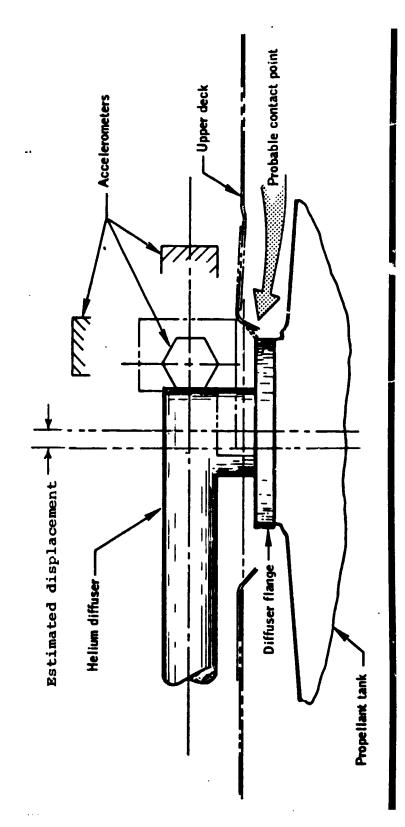


FIG. 2.1.38-1 PROBABLE TANK-TO-UPPER-DECK CONTACT POINT

2.1.39

TITLE: BINDING OF FORWARD HATCH AND FAILURE OF DOOR STOP

SYSTEM: I.M

MISSION: APOLLO 9

STRUCTURE SUBSYSTEM:

EVENT TIAE:

PROBLEM:

THE CPEM REPORTED THAT WHEN THE FORWARD HATCH WAS OPENED FOR EXTRA-VEHICULAR ACTIVITY, IT TENDE: TO BIND ON TOP AND HAD TO BE PUSHED DOWNWARD TO OPEN IT.

NOT STAY OF EN.

OPENING PROTRUDES BELOW THE VEHICLE FIXED STRUCTURE SHIELDING (IN AN AREA WHERE 0.250-INCH CLEARANCE SHOULD EXIST). THIS PROTRUSION IS IN THE PATH OF, AND INTERFERES WITH, THE HATCH SHIELD LIP. LM-4 WILL BE INSPECTED FOR SIMILAR CONDITIONS. INSPECTION ON LM-5 SHOWED THAT THE VEHICLE FRONT FACE BLANKET ABOVE AND AROUND THE HATCH

PATCH ON THE FLOOR, THEREBY HOLDING THE DOOR OPEN. THE DOOR STOP DID NOT WORK IN FLIGHT. THE DOOR STOP (SNUBBER) IS ATTACHED TO THE DOOR AND IS DESIGNED TO RIDE AGAINST A VELCRO

ACTION:

CORRECTIVE ACTION FOR APOLLO 10 WILL BE TO EXTEND THE TOP HATCH SHIELD TO THE HATCH STRUC-

TURE, AND THE HATCH WILL BE TRIMMED TO INCREASE THE 0.08-INCH CLEARANCE TO 0.18 INCH.

NO CHANGE WILL BF MADE ON THE FOLTARD HATCH DOOR STOP FOR APOLLO 10 SINCE USE OF THE DOOR IS NOT PLANNED. THE SNUBBER IS BEING REDESIGNED FOR APOLLO 11 AND SUBSEQUENT,

RESOLUTION: CLOSED

ORGANIZATION: 5-2490 REFERENCES: MSC-30 DAY ANOMALY REPORT P-13

REV:

DATE: 6-13-69

90

ANOMALY 2,139

TITLE: BIND OF FORWARD HATCH AND FAILURE OF DOOR STOP

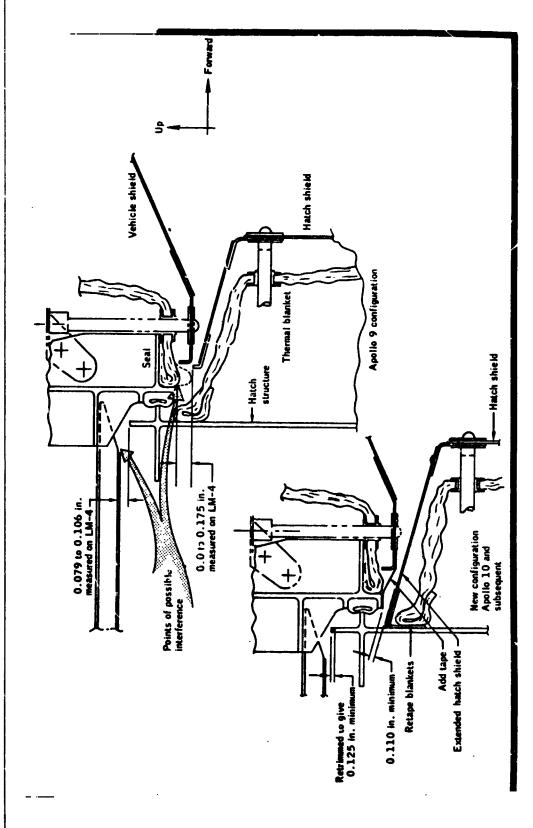
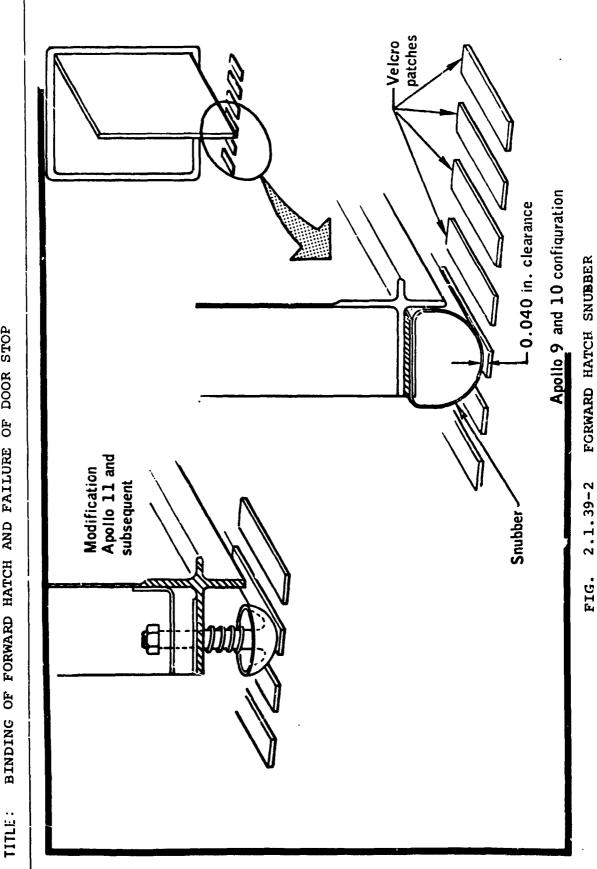


FIG. 2.1.39-1 POTENTIAL HATCH INTERFERENCE

ANOMALY 2.1.39

BINDING OF FORWARD HATCH AND FAILURE OF DOOR STOP



ONE WAS AT THE VENDOR BEFORE ACCEPTANCE, THE OTHER DURING 6--13-69 WITHOUT FINDING CONTAMINATION OR ANY OTHER MECHANISM WHICH COULD HAVE CAUSED THE SYMPTOMS. BUTTON COMPLETELY. THE CLEAR PUSHBUTTON AND ONE OTHER ON THE UNIT HAVE BEEN DISASSEMBLED IN ADDITION, TWO OF THE EIGHT PUSHBUTTONS WHICH WERE PART OF THE FUSHBUTTON QUALIFICATION OTHER PUSHBUTTON DISCREPANCIES HAS BEEN FOUND. ONE OCCURRENCE OF A FAILURE TO CLEAR WAS FOUND ON THE QUALIFICATION UNIT; HOWEVER, THE SUSPECTED CAUSE WAS FAILURE TO DEPRESS THE 93 A REVIEW OF THE APOLLO 9 SYSTEM TEST HISTORY REVEALED TWO PREFLIGHT OCCURRENCES SIMILAR APOLLO 10,11, AND 12 SYSTEM TEST HISTORIES HAVE BEEN RESEARCHED, AND NO EVIDENCE OF ANY THE CLEAR PUSHBUTTOM ON THE DATA ENTRY AND DISPLAY ASSEMBLY WAS ROUTINELY ACTIVATED AT THE END OF EACH ENTRY OR DISPLAY OPERATION TO CLEAR THE ADDRESS AND DISPLAY REGISTERS. FREQUENTLY DURING THE MISSION, THIS PROCEDURE RESULTED IN ILLUMINATION OF THE OPERATOR REQUIRED PRIOR TO ABORT SYSTEM OPERATIONS BEFORE THE OPERATOR ERROR LIGHT WOULD REMAIN ERROR LIGHT. THEREAFTER, FOUR OR FIVE DEPRESSIONS OF THE CLEAR PUSHBUTTON WERE OFTEN EXTINGUISHED, ALTHOUGH IT WOULD GO OUT TEMPORARILY WHILE THE BUTTON WAS DEPRESSED. DATE: REV: EVENT TIME: LM FLIGHT MISSION: APOLLO TITLE: DATA ENTRY AND DISPLAY ASSEMBLY OPERATOR ERROR LIGHT PROGRAM HAVE BEEN DISASSEMBLED, AND NO DISCREPANCIES WERE FOUND. RESOLUTION: CLOSED OTHER PUSHBUTTON DISCREPANCIES HAS BEEN FOUND. TO THOSE EXPERIENCED IN FLIGHT. MSC 30-DAY ANOMALY REPORT, P-14 CHECKOUT AT THE LAUNCH SITE. DATA DISPLAY 5-2490 ፭ SYSTEM: SUBSYSTEM: NO. 2.1.40 PROBLEM: ACTION:

ANOMALY 2.1.40

DATA ENTRY AND DISPLAY ASSEMBLY OPERATOR ERROR LIGHT TITLE:

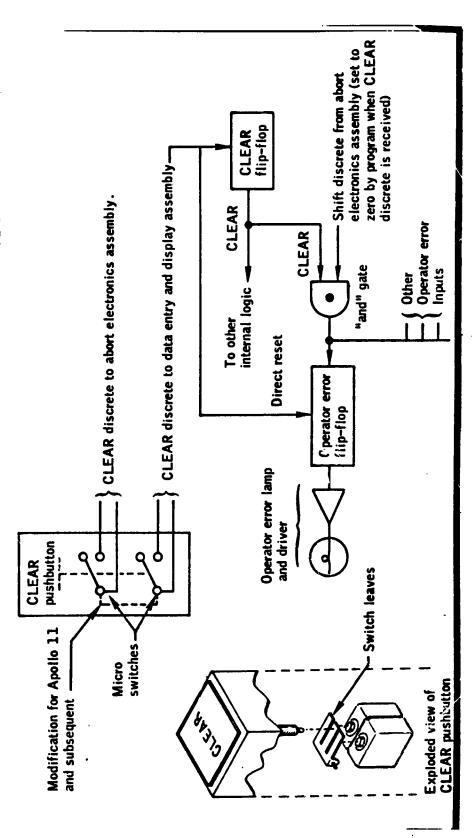


FIG. 2.1.40-1

Simplified data entry and display assembly operator error light circuit.

THESE OSCILLATIONS WERE SIMILAR TO, BUT APPEARED TO BE SOMEWHAT MORE SEVERE DATE: 5-16-69 95 LOW FREQUENCY PERFORMANCE OSCILLATIONS WERE EXPERIENCED BY THE CENTER ENGINE NEAR THE END CORRECTIVE ACTION PLANNED FOR AS-505 WILL BE TO CUT OFF THE CENTER ENGINE AT 299 SECONDS THE PEAK-TQ-PEAK AMPLITUDE OF CHAMBER PRESSURE OSCILLATIONS AT 506 SECONDS WAS ABOUT 55.2 N/CM (80 PSI), AS COMPARED TO 41.4 TO 48.3 N/CM (60 TO 70 PSI) MAXIMUM PEAK FO-DURING THE PEAKED AT 506 SECONDS (PREDOMINANT FREQUENCY 16.9 HERTZ), AND DAMPED OUT AT 531 SECONDS THIS TIME IS APPROXIMATELY 40 SECONDS OSCILLATION PERIOD, SMALL AMPLITUDE OSCILLATIONS (16 TO 19 HERTZ) WERE ALSO EVIDENT IN CENTER ENGINE THRUST CHAMBER PRESSURE OSCILLATIONS BEGAN AT APPROXIMATELY 500 SECONDS, MISSION: APOLLO 9 0:08:29 PEAK OSCILLATIONS OBSERVED IN THE CENTER ENGINE CHAMBER PRESSURE ON AS-503. EVENT TIME: RESOLUTION: CLOSED TITLE: S-II PROPULSION/STRUCTURE OSCILLATIONS THE OUTBOARD ENGINES CHAMBER PRESSURE MEASUREMENT. AFTER TIME BASE 3 (T<sub>2</sub>) (NASA CHANGE ORDER 1643). BEFORE THE OSCILLATION PROBLEM OCCURRED ON AS-504. THAN THOSE OCCURRING ON THE AS-503. SECT. 3, P.2-4 60-DAY REPORT, P. 6-1 SUBSYSTEM: PROPULSION & STRUCTURE 5-DAY REPORT, 30-DAY REPORT OF S-II BURN. MSFC MSFC MSFC SYSTEM: S-II REFERENCES NO. 2.2.1 PROBLEM: ACTION:

#### ANOMALY 2.2.1

TITLE: S-II PROPULSION/STRUCTURE OSCILLATIONS

DESCRIPTION:

ENGINE PAD, WAS ±12G. CROSSBEAM FREQUENCY AND CENTER ENGINE FREQUENCY WERE COINCIDENT FROM ABOUT 505 TO 522 SECONDS AND THESE FREQUENCIES VARIED FROM 16.5 HERTZ TO 18.8 OSCILLATIONS WERE 80 PSI PEAK-TO-PEAK AT 16.9 HERTZ; THE PEAK AMPLITUDE ON APOLLO OSCILLATIONS IN THE CENTER ENGINE THRUST CHAMBER BEGAN AT 499 SECONDS, PEAKED AT 506 SECONDS, AND DAMPED OUT AT 531 SECONDS. PEAK CENTER ENGINE CHAMBER PRESSURE WAS 60 PSI PEAK-TO-PEAK. THE PEAK CROSSBEAM VIBRATION, MEASURED AT THE CENTER

**CENTER ENGINE LOX PUMP INLET PRESSURE REACHED A PEAK-TO-PEAK AMPLITUDE OF APPROXIMATELY** BEGAN OSCILLATING AT APPROXIMATELY 501 SECONDS, AND THE MAXIMUM PEAK-TO-PEAK AMPLITUDE LOX PUMP DISCHARGE PRESSURE OF THIS ENGINE OF 220 PSI AT 16.9 HERTZ OCCURRED AT 506 SECONDS. BOTH THE INLET AND DISCHARGE APPROXIMATELY 506 SECONDS: AND THE OSCILLATIONS OF BOTH DAMPED OUT BETWEEN 531 ACCELEROMETERS REACHED PEAK ACCELERATIONS OF ±8.0 AND ±12.0 G RESPECTIVELY AT THE LOX PUMP AND CROSSBEAM PRESSURE OSCILLATIONS DAMPED OUT AT 531 SECONDS. 9.5 PSI AT 17.2 HERTZ AT 504 SECONDS. AND 532 SECONDS.

WHICH WAS THE ONLY OUTBOARD ENGINE ON WHICH ADDITIONAL INSTRUMENTATION AT APPROXIMATELY 505 SECONDS, LOW AMPLITUDE OSCILLATIONS AT 17 HERTZ WERE OBSERVED IN THE LOX PUMP INLET, THRUST CHAMBER PRESSURES, AND THRUST PAD ACCELEROMETERS OF ENGINE NO. 1, WAS INSTALLED.

11 HERTZ, AS OPPOSED TO ALL ENGINE AND THRUST STRUCTURE MEASUREMENTS WHICH INDICATED ALL LONGITUDINAL ACCELEROMETERS IN THE AFT SKIRT RESPONDED AT FREQUENCIES FROM 9 16.5 TO 20 HERTZ. THIS RESPONSE WAS SIMILAR TO AS-503.

LOW ENGINE MIXTURE RATIO OPERATIOW, BUT THE INCREASED ULLAGE PRESSURE DID NOT ELIMINATE THE LOX STEP PRESSURIZATION SEQUENCE, ADDED AS A CORRECTIVE PROCEDURE FOR APOLLO 9, WAS ACCOMPLISHED AS PLANNED AT 262.74 SECONDS. IT WAS SUCCESSFUL IN RAISING LOX TANK ULLAGE PRESSURE TO THE VENT VALIVE CRACKING PRESSURE BAND OF 40 TO 42 PSIA PRIOR TO THE LONGITUDINAL OSCILLATIONS. IN ADDITION, ENGINE NO. 5 LOX INLET PRESSURE ROSE ABOUT 1 TO 2 PSI AND THEN DROPPED APPROXIMATELY 9 PSI AFTER INITIATION OF THE OSCILLATIONS.

S-II PROPULSION/STRUCTURE OSCILLATIONS

TITLE:

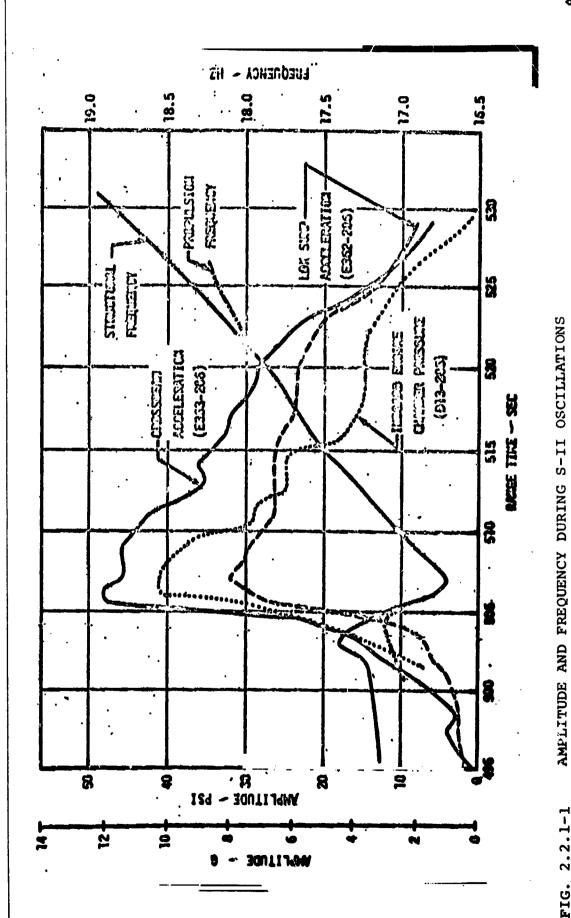


FIG. 2.2.1-1

NO. 2.2.2	IITLE: S-IVB APS MODULE NO. II HELIUM SUPPLY PRESSURE DECAY	
SYSTEM:	S-IVB MISSION; APOLLO 9	
SUBSYSTEM:	APS EVENT TIME: 4:25	
PROBLEM:	MODULE NO. 2 DEVELOPED A HELIUM LEAK AT APPROXIMATELY 4 HOURS 25 MINUTES. THE LEAK CEASED AT APPROXIMATELY 7 HOURS. THE AVERAGE LEAK RATE WAS 3851 SCCM (235 SCIM). THE PROBABLE CAUSE OF THIS PROBLEM WAS LEAKAGE OF ONE OR MORE TEFLON SEALS IN THE HELIUM HIGH PRESSURE SYSTEM UPSTREAM OF THE PEGULATOR. THE MODULE NO. 1 REGULATOR OUTLET PRESSURE WAS MAINTAINED AT 137 N/CM² (199 PSIA). MODULE NO. 2 REGULATOR OUTLET PRESSURE WAS 131 TO 134 N/CM² (190 TO 195 PSIA) WHICH WAS BELOW THE 135+ 2 N/CM² (196 + 3 PSIA) REGULATION BAND.	
ACTION:	REPLACE THE TEFLON "O" RINGS UNDER 4 MC BULKHEAD FITTINGS WITH RUBBER "O" RINGS, (2) REINSPECT 5 FLARE TUBE FITTINGS FOR GALLING AND REFLACE DEFECTIVE POINTS SO FOUND,  (3) PERFORM ONE HOUR 3000 PSI PRESSURE DECAY CHECK ON THE REWORKED SYSTEM, AND (4) RUN A 1500 PSI SOAP BUBBLE TEST ON THEIR REWORKED SYSTEM, AND ADDITIONAL LEAK CHECK HAS ALSO BEEN IMPLEMENTED AT KSC.	
ORGANIZATION: REFERENCES:	5-2490 MSFC 5-DAY REPORT, SECT. 4- P.3 MSFC 30-DAY REPORT, P.1 MSFC 60-DAY REPORT, P.7-61	

### ANOMALY 2.2.2

S-IVB APS MODULE NO. II HELIUM SUPPLY PRESSURE DECAY TITLE:

IS USED TO ENSURE THAT HYPERGOLIC PROPELLANTS ARE SUPPLIED TO THE ENGINE UNDER THE APS ENGINES ARE LOCATED IN TWO MODULES, 180 DEGREES APART ON THE AFT SKIRT ZERO OR RANDOM GRAVITY CONDITIONS. THIS SUBSYSTEM CONTAINS SEPARATE FUEL AND OXIDIZER PROPELLANT TANK ASSEMBLIES EACH CONTAINING A BLADDER FOR PROPELLANT OF THE S-IVB STAGE. THE MODULES AND SELF-CONTAINED AND DETACHABLE. EACH MODULE CONTAINS FOUR ENGINES: THALE 150-POUND-THRUST CONTROL ENGINES AND ONE AND PRESSURIZATION SYSTEMS. A POSITIVE EXPULSION, PROPELLANT FEED SUBSYSTEM EACH MODULE CONTAINS ITS OWN OXIDIZER, FUEL, 70-POUND-THRUST ULLAGE ENGINE. EXPULSION. BACKBROUND:

NO. 2.2. 3	TITLE: S-IVB STAGE PNEUMATIC REGULATOR READING HIGH
SYSTEM:	S-IVB MISSION: APOLLO 9
SUBSYSTEM:	PNEUMATIC CONTROL
PROBLEM:	NO S-IVB STAGE REGULATOR PROBLEMS OCCURRED DURING CDDT. THE J-7 PNEUMATIC POWER CONTROL MODULE WAS CHANGED OUT AFTER CDDT BECAUSE OF SLUGGISH OPERATION OF SHUT-OFF VALVE D311. THE FIRST OPERATION OF THE NEW MODULE WAS DURING COUNTDOWN. THE OUTLET PRESSURE OF REGULATOR D305 INCREASED TO 619 PSIA DURING FINAL COUNTDOWN, EXCEEDING THE REDLINE VALUE OF 585 PSIA. AS A RESULT, PRESSURE WAS CONTROLLED BY THE BACKUP SYSTEM CONSISTING OF A PRESSURE SWITCH-ACTUATED SHUTOFF VALVE IN THE PNEUMATIC POWER CONTROL MODULE. THE REDLINE WAS RAISED TO 630 PSIA AND SEVERAL INTERLOCKS WERE JUMPERED FOR LAUNCH. EXCEPT THAT THE PRESSURE RAN BETWEEN 580 AND610 PSIA MOST OF THE TIME, REGULATOR D305 FUNCTIONED ADEQUATELY UNTIL THIRD BURN RESTART PREPARATION. AT PREVIOUS OPENING, THE REGULATOR OUTLET PRESSURE APPARENTLY DID NOT ADVERSELY AFFECT THE PNEUMATIC SYSTEM. THIS PRESSURE APPARENTLY DID NOT ADVERSELY AFFECT THE PNEUMATIC SYSTEM. THE MALFUNCTION IS BELIEVED TO BE CAUSED BY INTERNAL LEAKAGE IN THE REGULATOR DUE TO ZITHER CONTAMINATION OR A MINOR DEFECT IN THE POPPET-TO-SEAT MATING.
ACTION:	MODIFICATIONS TO REGULATOR ON AS-505 AND SUBSEQUENT VEHICLES BY ECP 3158.
ORGANIZATION: REFERENCES:	5-2490 MSFC 5-DAY REPORT, SECT. 4, PP 2,3 MSFC 30-DAY REPORT, P. 1 MSFC 60-DAY REPORT, P. 7.15

SUBSYSTEM: S-LVB  SUBSYSTEM: PROPULSION & CONTROLS  PROBLEM: THE PURPOSE OF THE THIRD BURN WAS TO DEMONSTRATE RESTARY CAPABILITY AFTER AN 80 N. COAST AND DEMONSTRATE THE MISSION RULE RELATED TO A PAILURE OF 30TH CHILLDOWN SIST OF PREPARTON OF THE PARPLANNED "OUT-OF-SPECIFICATION" ENGINE RESTART.  THREE VARIATIONS OF THE PREPARNED "OUT-OF-SPECIFICATION" ENGINE RESTART.  THREE VARIATIONS ARE:  1. MAIN CHAMBER PRESSURE OSCILLATIONS WHICH PROBABLY RESULTED IN PARTIAL PAILURE OF BAILORE OF BUSINED STREAM AND SUBSEQUENT LOSS OF ENGINE PERFORMANCE.  2. GAS GENERATOR PRESSURE SPIRE AT STAAT WHICH POSSIBLY DAMAGED GAS GENERA-OF RESULT OF THE THIRD BURN ROOT.  3. ABNORALL YAM AND PITCH CONTROL SYSTEM OSCILLATION DURING THIRD BURN. (OUT-OF-SPECIFICATION START CONDITIONS WHICH WERE F. SELMENTAL.)  AS A RESULT OF THE THIRD BURN ANOMALY, THE PLANNEDDPELLANT DUAP THROUGH THE ENGRESSION.  ACTION: THE FLIGHT MISSION RULES ALLOWING RESTART WITH RECIRCULATION SYSTEMS INOPERATIVE AND DOES NOT REQUIRE HARDWARE OR SOFTWARE CHANGES.  THE FLIGHT MISSION RULES ALLOWING RESTART WITH RELIGHING THE BANG GROUND COMBINAL MAD DOES NOT REQUIRE HARDWARE OR SOFTWARE CHANGES.  AND DOES NOT REQUIRE HARDWARE OR SOFTWARE CHANGES.  MSPC 5-DAY REPORT, SECT. 7  MSPC 6-DAY REPORT, SECT. 7  MSPC 6-DAY REPORT, SECT. 7  MSPC 6-DAY REPORT, SECT. 7  MSPC 8-DAY REPORT MSPC 8-DAY	NO. 2.2.4	TITLE: S-IVB THIRD BURN PERFORMANCE VARIATIONS
	SYSTEM:	MISSION: APOLLO
	SUBSYSTEM:	
1. MAIN CHAMBER PRESSURE OSCILLATIONS WHICH PROBABLY RESULTED IN P FAILURE OF ENGINE PRESSURE OSCILLATIONS WHICH PROBABLY RESULTED IN P FAILURE OF ENGINE PUBLWATIC SYSTEM AND SUBSEQUENT LOSS OF ENGINE MANCE.  2. CAS GENERATOR PRESSURE SPIKE AT START WHICH POSSIBLY DAWAGED G TOR.  3. ABNORMAL YAW AND PITCH CONTROL SYSTEM OSCILLATION DURING THIRD OF-SPECIFICATION START CONDITIONS WHICH WERE F.ERIMENTAL).  AS A RESULT OF THE THIRD BURN ANOMALY, THE PLANNED JPELLANT DUMP TH NOT SUCCESSFUL.  THE FLIGHT MISSION RULLS ALLOWING RESTART WITH RECIRCULATION SYSTEMS REVISED FOR APOLLO 10. AN EXPERIMENT DURING TIME BASE 8 (PROPELLANT OBTAIN ADDITIONAL VERIFICATION DATA OF NEW RULES. THE EXPERIMINT IS AND DOES NOT REQUIRE HARDWARE OR SOFTWARE CHANGES.  5-2490  MSPC 5-DAY REPORT, SECT. 3, P.5  MSPC 6-DAY REPORT, SECT. 7	<b>Р</b> RОВ <b>L</b> EM:	TO DEMONSTRATE RESTART CAPABILITY AFTER AN RULE RELATED TO A FAILURE OF BOTH CHILLDOWN; THIRD BURN WAS ANOMALOUS, AS A RESULT OF TOF-SPECIFICATION" ENGINE RESTART.
1. MAIN CHAMBER PRESSURE OSCILLATIONS WHICH PROBABLY RESULTED IN P FAILURE OF ENGINE PNEUMATIC SYSTEM AND SUBSEQUENT LOSS OF ENGIN MANCE.  2. GAS GENERATOR PRESSURE SPIKE AT STAAT WHICH POSSIBLY DAMAGED G TOR.  3. ABNORMAL YAW AND PITCH CONTROL SYSTEM OSCILLATION DURING THIRD OF-SPECIFICATION START CONDITIONS WHICH WERE FOOR ERIMENTAL).  AS A RESULT OF THE THIRD BURN ANOMALY, THE PLANNED JPELLANT DUMP TH NOT SUCCESSFUL.  THE FLIGHT MISSION RULES ALLOWING RESTART WITH RECIRCULATION SYSTEMS REVISED FOR APOLLO 10. AN EXPERIMENT DURING TIME BASE 8 (PROPELLANT OBTAIN ADDITIONAL VERIFICATION DATA OF NEW RULES. THE EXPERIMINY IS AND DOES NOT REQUIRE HARDWARE OR SOFTWARE CHANGES.  5-2490  MSFC 5-DAY REPORT, SECT. 3, P.5  MSFC 6-DAY REPORT, SECT. 7		THREE VARIATIONS ARE:
AS A RESULT OF THE THIRD BURN ANOMALY, THE PLANNED JPELLANT DUMP TH NOT SUCCESSFUL.  THE FLIGHT MISSION RULES ALLOWING RESTART WITH RECIRCULATION SYSTEMS REVISED FOR APOLLO 10. AN EXPERIMENT DURING TIME BASE 8 (PROPELLANT OBTAIN ADDITIONAL VERIFICATION DATA OF NEW RULES. THE EXPERIMINT IS AND BOES NOT REQUIRE HARDWARE OR SOFTWARE CHANGES.  5-2490  MSPC 5-DAY REPORT, SECT. 3, P.5  MSPC 6-DAY REPORT, SECT. 7  MSPC 6-DAY REPORT, SECT. 7		MAIN CHAMBER PRESSURE OSCILLATIONS WHICH PROBABLY RESULTED IN PARTIAL FAILURE OF ENGINE PERFORME.  MANCE.  GAS GENERATOR PRESSURE SPIKE AT START WHICH POSSIBLY DAMAGED GAS GENTOR.  ABNORMAL YAW AND PITCH CONTROL SYSTEM OSCILLATION DURING THIRD BURN.  OF-SPECIFICATION START CONDITIONS WHICH WERE FURERIMENTAL).
THE FLIGHT MISSION RULES ALLOWING RESTART WITH RECIRCULATION SYSTEMS REVISED FOR APOLLO 10. AN EXPERIMENT DURING TIME BASE 8 (PROPELLANT OBTAIN ADDITIONAL VERIFICATION DATA OF NEW RULES. THE EXPERIMINT IS AND DOES NOT REQUIRE HARDWARE OR SOFTWARE CHANGES.  5-2490 MSFC 5-DAY REPORT, SECT. 3, P.5 MSFC 30-DAY REPORT, P.2 MSFC 6^-DAY REPORT, SECT. 7		A RESULT OF THE THIRD BURN ANOMALY, THE PLANNED SUCCESSFUL.
5-2490 MSPC 5-DAY REFORT, SECT. 3, P.5 MSPC 30-DAY REPORT, P.2 MSPC 6'-DAY REPORT, SECT. 7	ACTION:	FLIGHT MISSION RULES ALLOWING RESTART WITH RECIRCULATION FOR APOLLO 10. AN EXPERIMENT DURING TIME BASE 8 IN ADDITIONAL VERIFICATION DATA OF NEW RULES. THE EXDOES NOT REQUIRE HARDWARE OR SOFTWARE CHANGES.
	ORGANIZATION: REFERENCES:	90 5-DAY REFORT, SECT. 3, P.5 30-DAY REPORT, P.2 6^-DAY REPORT, SECT. 7

#### ANOMALY 2.2.4

TITLE: S-IVB THIRD BURN PERFORMANCE VARIATIONS

. NOIL BIDION:

A NORMAL START OCCURRED WITH SATISFACTORY ACHIFVEMENT START BOX CONDITIONS WERE ABOVE THE REQUIRED TEMPERATURE LIMITS, AS EXPECTET, DUE THE PLANNED 53 SECOND FUEL LEAD FOR THIRD BURN START CONDITIONS WAS ACHIEVED, AND HOWEVER, THE LOX SATISFACTORY FUEL SYSTEM START BOX CONDITIONS WERE ATTAINED. TO NO PLANNED LOX CHILLDOWN. OF MAINSTAGE.

THE FIRST INDICATION OF A PROBLEM WAS THAT THREE ENGINE ENVIRONMENT TEMPERATURE MEASUREMENTS BEGIN TO CLIMB OFF SCALE NEAR THIRD BURN START TANK DISCHARGE VALVE OPEN (STDV); HOWEVER, THE RELIABILITY OF THESE MEASUREMENTS IS QUESTIONAHLE AT THIS TIME. PRELIMINARY RESULTS INDICATE THAT ENGINE THRUST WAS 4% LOWER THAN (NORMAL CHAMBER PRESSURE IS ABOUT EXPECTED DURING THE INITIAL PERIOD OF THIRD BURN, AND ENGINE CHAMBER PRESSURE ABOUT 20 PSI LESS THAN DURING SECOND BURN.

DROP DID NOT AFFECT THE ENGINE CHAMBER PRESSURE, THEREFORE THE LOX PUMP INLET PRESSURE THIS TRANSDUCER READING MAY BE IN ERROR. AT ABOUT THIS TIME THE MAIN LOX VALVE BEGAN A THE LOX PUMP INLET PRESSURE DROPPED APPROXIMATELY 10 PSI AT STDV + 31 SECONDS. CLOSING TREND.

PSI TO APPROXIMATELY ZERO, ALTHOUGH THERE WAS ADEQUATE HELIUM SUPPLY BOTTLE PRESSURE AT ABOUT +50 SECONDS, THE ENGINE HELIUM CONTROL REGULATOR PRESSURE DROFPED FROM 400 TO THE REGULATOR THROUGHOUT THE BURN. ABOUT 10 SECONDS LATER, THE MAIN FUEL VALVE BEGAN A CLOSING TREND.

DROFPED FROM 435 PSI TO 385 PSI. THE GAS GENERATOR VALVE CONTINUED TO CLOSE SLOWLY DURING THE REMAINDER OF THE BURN. ENGINE CHAMBER PRESSURE DECLINED SLOWLY TO 330 PSI UNTIL AT STDV + 1/1.7 SECONDS THE LH2 BLEED VALVE OPENED, AND CHAMBER PRESSURE DROFPED FROM 435 PSI TO 385 PSI. THE GAS GENERATOR VALVE CONTINUED TO CLOSE SLOWLY AT ENGINE CUTUFF. THE BURN WAS TERMINATED BY THE NORMAL PROGRAMMED CUTOFF FROM THE OPENED, AND THE ENGINE CHAMBER PRESSURE DROPPED FROM 700 PSI TO 485 PSI. LOX FLOW DECREASED BY 600 GPM AND LH<sub>2</sub> FLOW DECREASED BY 3600 GPM. THE GAS GENERATOR VALVE ALSO STARTED A CLOSING TREND AT THIS TIME. ENGINE CHAMBER PRESSURE DROPPED SLOWLY IU SWIJCH SELECTOR AT STDV + 240 SECONDS AND THE CUTOFF TRANSIENT APPEARED NORMAL. AT STDV + 91 SECONDS, THE LOX BLEED VALVE WHICH RECIRCULATES LOX BACK TO THE TANK

ANOMALY 2.2.4

TLE: S-IVB THIRD BURN PERFORMANCE VARIATIONS

DESCRIPTION (CONT.)

THE OSCILLATION PERIOD. THIS IRREGULAR ACTUATOR RESPONSE WAS APPARENTLY CAUSED B! ADVERSE FROM THE IU FLIGHT CONTROL COMPUTER. THE SYSTEM RESPONDED NORMALLY BOTH BEFORE AND AFTER THE OSCILLATION COINCIDES WITH THE LOX SLOSH NATURAL FREQUENCY, AND MARGINAL LOX SLOSH STABILITY WAS PREDICTED FOR S-IVB THIRD BURN WITHOUT THE SPACECRAFT. ALTHOUGH THE YAW ACTUATOR DID NOT EXCEED ITS APPARENTLY CAUSED BY ABNORMAL RESPONSE OF THE YAW SERVOACTUATOR TO THE STEERING SIGNALS IN THE ATTITUDE CONTROL SYSTEM. THE OSCILLATIONS WERE EVIDENT IN PITCH, YAW, AND ROLL AXES ATTITUDES, RATES, AND ENGINE DEFLECTIONS. THE RALT WERE LARGEST IN THE YAW AXIS, THE OSCILLATIONS DAMPED DURING THE OSCILLATION PERIOD, THE YAW ACTUATOR PHASE LAG AND THE FLIGHT CONTROL SYSTEM FROM 25 SECONDS TO 100 SECONDS DURING THE S-IVB THIRD BURN, OSCILLATIONS WERE APPARENT TEMPERATURE SPECIFICATION, IT DID EXHIBIT UNEXPLAINED CYCLICAL TEMPERATURE VARIATIONS. YAW GAIN WERE SIGNIFICANTLY DIFFERENT THAN DURING GROUND TESTS. THE MALFUNCTION WAS REACHING A MAXIMUM OF +4.7 DEGREES/SECOND AT 0.6 TO 0.7 HEK. OUT NEAR THE TIME OF THE PERFORMANCE SHIFT OF THE J-2 ENGINE. THERMAL AND VIBRATION ENVIRONMENTS.

IT THEN DECREASED TO AN ABNORMALLY HIGH COUNTERCLOCKWISE ROLL TORQUE WAS ALGO PRESENT, AND IT INCREASED AFTER THE PERFORMANCE SHIFT TO A MAXIMUM OF 244 LB-FT AT ABOUT 6:10 GET. IT THEN DECREASED '60 LB-FT AT 6:15 GET. THE ROLL TORQUE DURING THE FIRST S-IVB BURN WAS ONLY 5.8 LB-FT.

CAUSED FAILURE OF THE ELECTRICALLY-CONTROLLED, PNEUMATICALLY-OPERATED MAIN PROPELLANT VALVES BUT THE OXIDIZER AND FUEL VALVES DID NOT OPEN. SUBSEQUENTLY, DUMP WAS ATTEMPTED BY GROUND COMMANDS PER THE MISSION RULES. WHEN THESE GROUND COMMANDS ALSO FAILED TO ACHIEVE LOX AND VEHICLE DIGITAL COMPUTER (LDVC) COMMANDED THE DUMP AND POWER WAS APPLIED TO THE SOLENOIDS, LH, DUMP, THE STAGE SAFING REQUIREMENTS WERE ACHIEVED BY VENTING THROUGH THE LOX AND LH TAKK NON-PROPULSIVE VENTS. LOSS OF THE PNEUMATIC CONTROL SUBSYSTEM PRESSURE PROBABLY THE LAUNCH THE PLANNED DUMP OF PROPELLANTS THROUGH THE ENGINE NOZZLE DID NOT OCCUR. TO ACTUATE.

ANOMALY 2.2.4

TITLE: S-IVB THIRD BURN PERFORMANCE VARIATIONS

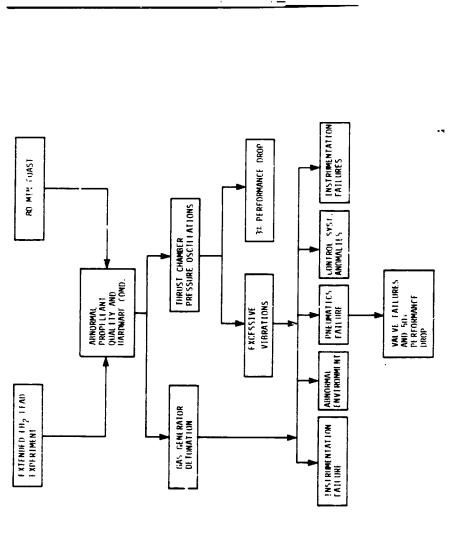
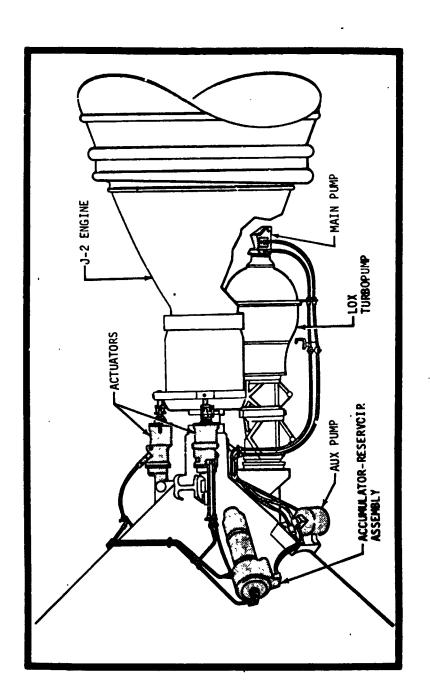


FIG. 2.2.4-1 FLOW

FLOW DIAGRAM, SUMMARY OF S-IVB THIRD BURN ANOMALIES

ANOMALY 2,2.4

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S-IVB FLIGHT CONTROL SYSTEM HYDRAULIC COMPONENTS FIG. 2.2.4-2

#### 2.3.6

THERE WERE NO SIGNIFICANT GROUND SYSTEM FAILURES OR ANOMALIES ASSOCIATED WITH THE LAUNCH OF THE APOLLO 9 SPACE VEHICLE. THERE WERE SOME MINOR DISCREPANCIES AND THESE ARE LISTED BELOW.

- O SERVICE ARM 1 LATCHBACK LATCH INDICATION FAILED.
- SERVICE ARM 4 HYDRAULIC WITHDRAWAL SYSTEM ACCUMULATOR LEVEL SWITCH RESPONSE. 0
- S-IVB PNEUMATIC POWER CONSOLE REGULATOR AND RELIEF VALVE FAILURES. 0
- S-IC LOX FILL AND DRAIN HEATERS RELAY FAILURE.

0

- O DIGITAL DATA PROCESSOR (DDP-24) FAILURES.
- DOME REGULATOR RELIEF VALVE RELIEVED BELOW NORMAL LIMIT. 0
- FAILURE OF SERVICE ARM 6 "HYDRAULIC WITHDRAWAL HYDRAULIC SYSTEM CHARGING" INDICATION TO GO OFF. 0
- o LINE PURGE REGULATOR LEAKAGE.

DETAILS OF THESE DISCREPANCIES MAY BE FOUND IN THE "APOLLO 9 GROUND SYSTEMS EVALUATION REPORT," MAY 7, 1969 (140-44-0012).

#### REFE RENCES

- APOLLO 9 MISSION 5-DAY REPORT, MSC-PT-R-69-11, MARCH 1969.
- . AS-504 5-DAY REPORT, MSFC, MARCH 19, 1969.
- APOLLO 9 (AS-504) QUICK LOOK ASSESSMENT REPORT, K-098, MARCH 7, 1969. <del>ب</del>
- APOLLO 9 30-DAY FAILURE AND ANOMALY LISTING REPORT, MSC-PT-R-69-13, APRIL 1969.
- MSFC FAILURES AND ANOMALIES LIST, APOLLO/SATURN 504 MISSION, PM-SAT-T-69-69, APRIL 2, 1969.
- . APOLLO 9 MISSION FINAL DAILY REPORT, MARCH 13, 1969.
- MISSION DIRECTOR'S SUMMARY REPORT, APOLLO 9, MARCH 13, 1969.
- AS-504 FLIGHT ANOMALIES STATUS REPORT (TELECON), APRIL 7, 1969. **.**
- APOLLO 9 MISSION REPORT (60-DAY), MSC-PA-R-69-2, MAY 1969.
- SATURN V LAUNCH VEHICLE FLIGHT EVALUATION REPORT AS-504 (60-DAY), APOLLO 9 MISSION MPR-SAT-FE-69-4, MAY 5, 1969. 10.
- 11. APOLLO/SATURN V GROUND SYSTEMS EVALUATION REPORT APOLLO 9 (60-DAY) AS-504, 140-44-0012,